

### Related Styles

Line Slot: Flex ROC Utility Pant      State: Production      Season: F24  
 Merchandise Division: Sportswear      Merchandise Collection: Outdoor      Product Class: Woven Pant  
 Designer: Sara.Allegre      Developer: cwestgate      LO Developer: raman.garg      Sourcing Manager: melissa.gallagher  
 Fit Engineer: vfurcron



Design:	F3MS205402	Sample LO:	Production LO:	India			
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
AS5509	2054022	Flex ROC™ Utility Pant	M23S8166	44	42 - 54	Regular	N/A

Style	Material Style	Style Description	Design	Pattern	Base Size	Size Scale	Sample LO	Production LO
AM5509	2054021	Flex ROC™ Utility Pant	F3MS205402	M23M8166	32	28 - 44		India
AX5509	2054024	Flex ROC™ Utility Pant	F3MS205402	EM23M8166	32	28 - 44		India

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### Part Specifications with Approved Suppliers

Line Slot: Flex ROC Utility Pant      State: Production      Season: F24  
 Merchandise Division: Sportswear      Merchandise Collection: Outdoor      Product Class: Woven Pant  
 Designer: Sara.Allegre      Developer: cwestgate      LO Developer: raman.garg      Sourcing Manager: melissa.gallagher  
 Fit Engineer: vfurcron



Design: F3MS205402      Sample LO:      Production LO: India      Vendor Master INDIA      Vendor Master INDIA  
 Style      Material Style      Style      Pattern      Base Size      Size Scale      Fit      SMU Type  
 Description      Flex ROCTM      M23S8166      44      42 - 54      Regular      N/A  
 AS5509      2054022      Utility Pant

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
<b>Fabric</b>														
087091	S18 M LS Stretch Woven AKA Flex ROC	yd	98% Cotton, 2% Elastane	unassigned	MaterialCoatingNone	MaterialFinishNone	MaterialLaminateNone							
Vardhman Mills														
			Fabric Width: 58.0 in		Width Type: cuttable		Primary Weight: 250.0 g/m2		087091	India	2.76	0.0	30	65
100033	Poplin (4.0 oz.)	yd	100% Cotton	unassigned	MaterialCoatingNone	MaterialFinishNone	MaterialLaminateNone							
Manju Exports														
			Fabric Width: 43.0 in		Width Type: cuttable		Primary Weight: 127.0 g/m2		100033	India	1.49	0.0	60	60
Sri Krishna Spinning and Weaving Mills Pvt Ltd														
			Fabric Width: 56.0 in		Width Type: cuttable		Primary Weight: 125.0 g/m2		100033	India	1.53	0.0	37	60
Jiangsu Guotai														
			Fabric Width: 56.0 in		Width Type: cuttable		Primary Weight: 128.0 g/m2		TBD	China	1.86	0.0	35	50
SHAHI EXPORTS PVT. LTD. WPD-SHIVAMOGGA														
			Fabric Width: 56.0 in		Width Type: cuttable		Primary Weight: 125.0 g/m2		TBD	India	1.53	0.0	35	65
100267	Pocketing (T/C)	yd	65% Polyester, 35% Cotton	unassigned	unassigned	Mercerized	unassigned							
Manju Exports														
			Fabric Width: 56.0 in		Width Type: cuttable		Primary Weight: 106.0 g/m2		100267	India	2.2	0.0	60	60
FGV - Jensmart International Ltd. (JNS)														
			Fabric Width: 43.0 in		Width Type: cuttable		Primary Weight: 100.0 g/m2		100267	China	0.85	0.0	30	45
SHAHI EXPORTS PVT. LTD. WPD-SHIVAMOGGA														
			Fabric Width: 56.0 in		Width Type: cuttable		Primary Weight: 105.0 g/m2		Supplier name - EN Exports HK Limited. Fabric for internal consumption only	India	1.33	0.95	30	45
FGV - Shahi Exports Pvt. (SEP) Ltd.														
			Fabric Width: 56.0 in		Width Type: cuttable		Primary Weight: 105.0 g/m2		Supplier name - EN Exports HK Limited. Fabric for internal consumption only	India	0.82	0.0	30	45
011953	Interlining Non-Woven Fusible Medium Weight for Garment Wash	yd	100% Polyester	unassigned	unassigned	unassigned	unassigned							
Freudenberg-Hong Kong														
			Fabric Width: 35.0 in		Width Type: cuttable		Primary Weight: 47.0 g/m2		AP88	Taiwan	0.42	0.0	14	21
MaxBond														
			Fabric Width: 48.0 in		Width Type: cuttable		Primary Weight: 47.0 g/m2		UD9937	Vietnam	0.4	0.0	10	20
PCC asia LLC														
			Fabric Width: 60.0 in		Width Type: cuttable		Primary Weight: 40.0 g/m2		CL888	China	0.42	0.0	14	21
<b>Trim</b>														

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Designer: Sara.Allegre	Developer: cwestgate	LO Developer: raman.garg
Fit Engineer: vfurcron	Sourcing Manager: melissa.gallagher	
Design: F3MS205402	Sample LO:	Production LO: India
		Vendor Master INDIA
		Production LO:
Style	Material Style	Style Description
AS5509	2054022	Flex ROCT™ Utility Pant
	Pattern	Base Size
	M23S8166	44
	Size Scale	Fit
	42 - 54	Regular
	SMU Type	N/A



Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige	
030574	27L Columbia/Columbia Front Shank Metal Button 1 clr finish	ea	90% Brass, 10% Aluminum	unassigned	unassigned	unassigned	unassigned	Size UM: ligne							
Button International Company									030574	Taiwan	0.074	0.078	30	40	
Sungbo									030574	South Korea	0.055	0.0	30	30	
Unitex International Button Accessories Ltd									030574	China	0.05106	0.043	30	40	
ZHEJIANG WEIXING IMP AND EXP COMPANY LTD(SAB Zippers)									SABSKCLB01	Bangladesh	0.0335	0.0	20	20	
008166	1.5mm non stretch drawcord w/ticks 2 clr (ECO version use 082935)	yd	100% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: yd							
Chun Wo Ho Co. Ltd									320704	China	0.07	0.0	30	35	
Gong Myung Korea									GM-8166	South Korea	0.06	0.0	30	30	
Paiho Global									008166	Taiwan	0.049	0.0	30	60	
Naturub Group of Companies									BBA011534 (Multicolor) / BBA-011773 (Solid color)	Bangladesh	0.0456	0.0	15	25	
FGV Sourced									008166	unassigned	0.0609	0.0	15	0	
FGV - Shahi Exports Pvt. (SEP) Ltd.									008166	India	0.0456	0.0	15	25	
077258	27mm Gem Columbia Flat Woven Label Pellon nonwoven backing 3 colors	ea	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm							
Nexgen Packaging Global									077258	China	0.025	0.0	21	28	
Avery Dennison Global									077258	unassigned	0.05742	0.0	30	30	
097369	20L DEBOSSSED COLUMBIA PLASTIC SNAP (LIKE 059506)	set	100% POM	unassigned	unassigned	unassigned	unassigned	Size UM: ligne							
Unitex International Button Accessories Ltd									097369	China	0.0218	0.0	35	50	
008213	Coats ASTRA Tex 80 spun poly	meter	100% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: tex							
Coats Global Thread									008213	unassigned	0.00087	0.0	0	0	
061708	Coats Astra Tex 40 spun poly for sewing lightweight woven and knits	meter	100% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: tex							
Coats Global Thread									Tex 40/2 Astra Sewing Thread	unassigned	0.00043	0.0	0	0	

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 Designer: Sara.Allegre      Developer: cwestgate      Product Class: Woven Pant  
 Fit Engineer: vfurcron      LO Developer: raman.garg      Sourcing Manager: melissa.gallagher



Design:          F3MS205402      Sample LO:          Production LO: India          Vendor Master INDIA          Vendor Master INDIA  
    Production LO:     Sourcing LO:  
 Style          Material Style      Style          Pattern          Base Size          Size Scale      Fit          SMU Type  
    Description  
 AS5509          2054022          Flex ROCTM      M23S8166      44          42 - 54          Regular          N/A  
    Utility Pant

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
DD - Huamei Thread Company Limited (FNC only)									061708	unassigned	0.004	0.0	0	0
008214	Coats ASTRA Spun Polyester Tex 27 40/2	meter	100% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: tex						
Coats Global Thread									8754120	unassigned	0.0003	0.0	0	0
002614	Plastic Washer (Polyurethane) (use on all Snap Stud and Post or Eyelets if needed) Clear	ea	100% Polyurethane	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Unitex International Button Accessories Ltd									002614	China	0.00592	0.0	28	40
FGV Sourced									002614	unassigned	0.0	0.0	0	0
Button International Company									002614	Taiwan	0.0013	0.0	35	40
126125	CIFC-56 DA8 E B-E Clsd AutoLk Emml Sldr/PI EnmlBtmStop(YKK) Metal content	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: ea Length: 4.0						
Ideal Fastener Global									NUWIC56-N56-IP32	unassigned	0.11	0.0	28	21
126124	CFC-31 DFW E B-E Clsd NnLk Short PI Enml Sldr/PI EnmlBtmStop (YKK) Metal Content	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: ea Length: 4.0						
Ideal Fastener Global									NUWIC32-N32S-IP32	unassigned	0.0569	0.0	28	21
059199	40mm CSC Main /International ECO Size Woven Loop Label 3 clr	ea	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Avery Dennison Global									059199	China	0.05219	0.0	30	30
Dong Young									DY-59199	South Korea	0.0495	0.0	25	25
Manohar Filaments									23/11813/5	India	0.04	0.0	14	30
006564	33mm Care Content ECO Booklet Fold label with fully translated country of origin WHT/BLK for most, BLK/WHT for Titanium only, GRY/BLK is for Garment DYE ONLY	ea	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Dong Young									DY-006564	South Korea	0.038	0.0	15	15
Avery Dennison Global									S2088861-8	China	0.01905	0.0	30	30
Bao Shen (Apparel)									YL15110003 0 PS7530A5	unassigned	0.019	0.0	7	21

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Designer: Sara.Allegre	Developer: cwestgate	LO Developer: raman.garg
Fit Engineer: vfurcron		Sourcing Manager: melissa.gallagher



Design:	F3MS205402	Sample LO:	Production LO: India	Vendor Master INDIA	Vendor Master INDIA		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
AS5509	2054022	Flex ROCT™ Utility Pant	M23S8166	44	42 - 54	Regular	N/A

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
Nexgen Packaging Global									006564	unassigned	0.0221	0.0	21	28
121612	MSRP/UPC with RFID Specs for MSRP. Please refer to VAS specs for any exceptions. MSRP required on all product shipping to the US.	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Bao Shen (Apparel)									n/a	unassigned	0.049	0.0	7	0
Avery Dennison Global									n/a	unassigned	0.04875	0.0	14	0
097039	Columbia Omni-Shade UPF 50 Hangtag	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: cm						
Hang Sang Press Co. Ltd									n/a	unassigned	0.0273	0.0	0	0
Bao Shen (Apparel)									097039	unassigned	0.023	0.0	7	21
Finotex El Salvador									n/a	El Salvador	0.034	0.0	21	28
097305	Columbia No Tech Hangtag	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: cm						
Hang Sang Press Co. Ltd									n/a	unassigned	0.0167	0.0	0	0
Bao Shen (Apparel)									097305	Vietnam	0.014	0.0	7	21
Finotex El Salvador									n/a	unassigned	0.0233	0.0	21	28
126980	Mens Straight Leg Regular Joker	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: in						
Hang Sang Press Co. Ltd									n/a	unassigned	0.036	0.0	0	0
980001	Polybag See Standard CCS 4200 for specifications	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Contractor									980001	unassigned	0.0	0.0	0	0
980010	UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/ 4401 and MHW4402 for Mt Hardware for instructions	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Hang Sang Press Co. Ltd									980010	Hong Kong	0.016	0.0	0	14
Avery Dennison Global									980010	China	0.01323	0.0	30	30
FGV Sourced									980010	unassigned	0.0	0.0	0	0
Bao Shen (Apparel)									980010	unassigned	0.011	0.0	7	21
Nexgen Packaging Global									980010	unassigned	0.0116	0.0	21	28
064194	Outer Carton for costing purpose only	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Contractor									064194	unassigned	0.0	0.0	0	0

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 Merchandise Division: Sportswear      Merchandise Collection: Outdoor      Product Class: Woven Pant  
 Designer: Sara.Allegre      Developer: cwestgate      LO Developer: raman.garg      Sourcing Manager: melissa.gallagher  
 Fit Engineer: vfurcron

Design:	F3MS205402	Sample LO:		Production LO:	India	Vendor Master	INDIA	Vendor Master	INDIA
						Production LO:		Sourcing LO:	
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type		
AS5509	2054022	Flex ROCTM Utility Pant	M23S8166	44	42 - 54	Regular	N/A		



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### Color BOM

Line Slot: Flex ROC Utility Pant	State: Production	Season: F24				
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant				
Designer: Sara.Allegre	Developer: cwestgate	LO Developer: raman.garg				
Fit Engineer: vfurcron		Sourcing Manager: melissa.gallagher				
Design: F3MS205402	Sample LO:	Production LO: India				
Style AS5509	Material Style 2054022	Style Description Pattern Flex ROC™ Utility Pant M23S8166	Base Size 44	Size Scale 42 - 54	Fit Regular	SMU Type N/A



Component	Details	Placement	Usage	Width	Marker Width	010-Black	023-City Grey	271-Ancient Fossil	352-Canteen
<b>SAP Material Code</b>						2054021010 2054022010 2054024010	2054021023 2054022023 2054024023	2054021271 2054022271 2054024271	2054021352 2054022352 2054024352
<b>SMU Accounts</b>						N/A	N/A	N/A	N/A
Shell 1	087091 S18 M LS Stretch Woven AKA Flex ROC Plain Weave 98% Cotton, 2% Elastane 106X46 16sX14SPX(70D) MaterialFinishNone MaterialCoatingNone MaterialLaminateNone 250.0 g/m2 Piece Dye/Continuous NA		1.58 yd	58.0	0	Black	City Grey	Ancient Fossil	Canteen
Lining 1	100033 Poplin (4.0 oz.) Poplin 100% Cotton 132 X 72 40s x 40s MaterialFinishNone MaterialCoatingNone MaterialLaminateNone 125.0 g/m2 Piece Dye/Continuous NA		0.134 yd	56.0	0	Black	City Grey	Shark	Bright Orange
Lining 2	100267 Pocketing (T/C) Poplin 65% Polyester, 35% Cotton 110 X 76 45 pc X 45 pc Mercerized 105.0 g/m2 Scouring-Bleaching NA		0.12 yd	56.0	0	White	White	White	White
Interfacing 1	011953 Interlining Non-Woven Fusible Medium Weight for Garment Wash Interlining 100% Polyester 40.0 g/m2		0.23 yd	60.0	0	White	White	White	White
Button 1	030574 27L Columbia/Columbia Front Shank Metal Button 1 clr finish		1 ea	0.0	0	Black Nickel Finish	Black Nickel Finish	Antique Silver Finish	Black Nickel Finish

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Designer: Sara.Allegre	Developer: cwestgate	LO Developer: raman.garg
Fit Engineer: vfurcron	Sourcing Manager: melissa.gallagher	
Design: F3MS205402	Sample LO:	Production LO: India
Style Material Style	Style Description	Pattern
AS5509	2054022	Flex ROC™ Utility Pant
	M23S8166	
	44	42 - 54
		Regular
		SMU Type
		N/A



Component	Details	Placement	Usage	Width	Marker Width	010-Black	023-City Grey	271-Ancient Fossil	352-Canteen
<b>SAP Material Code</b>						2054021010 2054022010 2054024010	2054021023 2054022023 2054024023	2054021271 2054022271 2054024271	2054021352 2054022352 2054024352
Drawcord-Cording-Laces 1	008166 1.5mm non stretch drawcord w/ticks 2 clr (ECO version use 082935)		0.2 yd	0.0	0	Black, Grill	Grill, Columbia Grey	Grill, Columbia Grey	Black, Grill
Label Logo 1	077258 27mm Gem Columbia Flat Woven Label Pellon nonwoven backing 3 colors		1 ea	0.0	0	Grill, Columbia Grey	Grill, Columbia Grey	Columbia Grey, Grill	Black, White
Snaps-Stud 1	097369 20L DEBOSSSED COLUMBIA PLASTIC SNAP (LIKE 059506)		2 set	0.0	0	Black	City Grey	Ancient Fossil	Canteen
Thread 1	008213 Coats ASTRA Tex 80 spun poly		64 meter	0.0	0	DTM	DTM	DTM	DTM
Thread 2	061708 Coats Astra Tex 40 spun poly for sewing lightweight woven and knits		102 meter	0.0	0	DTM	DTM	DTM	DTM
Thread 3	008214 Coats ASTRA Spun Polyester Tex 27 40/2		340 meter	0.0	0	DTM	DTM	DTM	DTM
Washer 1	002614 Plastic Washer (Polyurethane) (use on all Snap Stud and Post or Eyelets if needed) Clear		2 ea	0.0	0	Clear	Clear	Clear	Clear
Zipper 1	126125 CFC-56 DA8 E B-E Clsd AutoLk Emml Sldr/Pl EnmlBtmStop(YKK) Metal content Length: 4.0		1 ea	0.0	0	Black	City Grey	Ancient Fossil	Canteen
Zipper 2	126124 CFC-31 DFW E B-E Clsd NnLk Short Pl Enml Sldr/Pl EnmlBtmStop (YKK) Metal Content Length: 4.0		1 ea	0.0	0	Black	City Grey	Ancient Fossil	Canteen
Label 1	059199 40mm CSC Main /International ECO Size Woven Loop Label 3 clr		1 ea	0.0	0	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue
Label 2	006564 33mm Care Content ECO Booklet Fold label with fully translated country of origin WHT/BLK for most, BLK/WHT for Titanium only, GRY/BLK is for Garment DYE ONLY		1 ea	0.0	0	White, Black	White, Black	White, Black	White, Black



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Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
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Fit Engineer: vfurcron		Sourcing Manager: melissa.gallagher
Design: F3MS205402	Sample LO:	Production LO: India
Style AS5509	Material Style 2054022	Style Description Flex ROC™ Utility Pant
	Pattern M23S8166	Base Size 44
		Size Scale 42 - 54
		Fit Regular
		SMU Type N/A



Component	Details	Placement	Usage	Width	Marker Width	010-Black	023-City Grey	271-Ancient Fossil	352-Canteen
<b>SAP Material Code</b>						2054021010 2054022010 2054024010	2054021023 2054022023 2054024023	2054021271 2054022271 2054024271	2054021352 2054022352 2054024352
Hangtag Package Part	121612 MSRP/UPC with RFID Specs for MSRP. Please refer to VAS specs for any exceptions. MSRP required on all product shipping to the US.		1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork
Hangtag Package Part	097039 Columbia Omni-Shade UPF 50 Hangtag		1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork
Hangtag Package Part	126980 Mens Straight Leg Regular Joker		1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork
Packaging 1	980001 Polybag See Standard CCS 4200 for specifications		1 ea	0.0	0	Stock	Stock	Stock	Stock
Packaging 2	980010 UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/ 4401 and MHW4402 for Mt Hardwear for instructions		1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork
Packaging 3	064194 Outer Carton for costing purpose only		1 ea	0.0	0	Stock	Stock	Stock	Stock

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## Colorless BOM



Line Slot: Flex ROC Utility Pant      State: Production      Season: F24  
 Merchandise Division: Sportswear      Merchandise Collection: Outdoor      Product Class: Woven Pant  
 Designer: Sara.Allegre      Developer: cwestgate      LO Developer: raman.garg      Sourcing Manager: melissa.gallagher  
 Fit Engineer: vfurcron  
 Design: F3MS205402      Sample LO:      Production LO: India  
 Style      Material Style      Style Description      Pattern      Base Size      Size Scale      Fit      SMU Type  
 AS5509      2054022      Flex ROC™ Utility Pant      M23S8166      44      42 - 54      Regular      N/A

Component	Details	Placement	Usage	Width	Marker Width
<b>SAP Material Code</b>					
Shell 1	087091 S18 M LS Stretch Woven AKA Flex ROC Plain Weave 98% Cotton, 2% Elastane 106X46 16sX14SPX(70D) MaterialFinishNone MaterialCoatingNone MaterialLaminateNone 250.0 g/m2 Piece Dye/Continuous NA		1.58 yd	58.0	0
Lining 1	100033 Poplin (4.0 oz.) Poplin 100% Cotton 132 X 72 40s x 40s MaterialFinishNone MaterialCoatingNone MaterialLaminateNone 125.0 g/m2 Piece Dye/Continuous NA		0.134 yd	56.0	0
Lining 2	100267 Pocketing (T/C) Poplin 65% Polyester, 35% Cotton 110 X 76 45 pc X 45 pc Mercerized 105.0 g/m2 Scouring-Bleaching NA		0.12 yd	56.0	0
Interfacing 1	011953 Interlining Non-Woven Fusible Medium Weight for Garment Wash Interlining 100% Polyester 40.0 g/m2		0.23 yd	60.0	0
Button 1	030574 27L Columbia/Columbia Front Shank Metal Button 1 clr finish		1 ea	0.0	0
Drawcord-Cording-Laces 1	008166 1.5mm non stretch drawcord w/ticks 2 clr (ECO version use 082935)		0.2 yd	0.0	0
Label Logo 1	077258 27mm Gem Columbia Flat Woven Label Pellon nonwoven backing 3 colors		1 ea	0.0	0
Snaps-Stud 1	097369 20L DEBOSSSED COLUMBIA PLASTIC SNAP (LIKE 059506)		2 set	0.0	0
Thread 1	008213 Coats ASTRA Tex 80 spun poly		64 meter	0.0	0
Thread 2	061708 Coats Astra Tex 40 spun poly for sewing lightweight woven and knits		102 meter	0.0	0
Thread 3	008214 Coats ASTRA Spun Polyester Tex 27 40/2		340 meter	0.0	0
Washer 1	002614 Plastic Washer (Polyurethane) (use on all Snap Stud and Post or Eyelets if needed) Clear		2 ea	0.0	0

## Colorless BOM



Line Slot: Flex ROC Utility Pant      State: Production      Season: F24  
 Merchandise Division: Sportswear      Merchandise Collection: Outdoor      Product Class: Woven Pant  
 Designer: Sara.Allegre      Developer: cwestgate      LO Developer: raman.garg      Sourcing Manager: melissa.gallagher  
 Fit Engineer: vfurcron  
 Design: F3MS205402      Sample LO:      Production LO: India  
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type  
 AS5509      2054022      Flex ROC™ Utility Pant      M23S8166      44      42 - 54      Regular      N/A

Component	Details	Placement	Usage	Width	Marker Width
<b>SAP Material Code</b>					
Zipper 1	126125 C1FC-56 DA8 E B-E Clsd AutoLk Emml Sldr/PI EnmlBtmStop(YKK) Metal content Length: 4.0		1 ea	0.0	0
Zipper 2	126124 CFC-31 DFW E B-E Clsd NnLk Short PI Enml Sldr/PI EnmlBtmStop (YKK) Metal Content Length: 4.0		1 ea	0.0	0
Label 1	059199 40mm CSC Main /International ECO Size Woven Loop Label 3 clr		1 ea	0.0	0
Label 2	006564 33mm Care Content ECO Booklet Fold label with fully translated country of origin WHT/BLK for most, BLK/WHT for Titanium only, GRY/BLK is for Garment DYE ONLY		1 ea	0.0	0
Hangtag Package Part	121612 MSRP/UPC with RFID Specs for MSRP. Please refer to VAS specs for any exceptions. MSRP required on all product shipping to the US.		1 ea	0.0	0
Hangtag Package Part	097039 Columbia Omni-Shade UPF 50 Hangtag		1 ea	0.0	0
Hangtag Package Part	126980 Mens Straight Leg Regular Joker		1 ea	0.0	0
Packaging 1	980001 Polybag See Standard CCS 4200 for specifications		1 ea	0.0	0
Packaging 2	980010 UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/ 4401 and MHW4402 for Mt Hardwear for instructions		1 ea	0.0	0
Packaging 3	064194 Outer Carton for costing purpose only		1 ea	0.0	0

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## Color Specification

Line Slot: Flex ROC Utility Pant	State: Production	Season: F24				
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant				
Designer: Sara.Allegre	Developer: cwestgate	LO Developer: raman.garg				
Fit Engineer: vfurcron		Sourcing Manager: melissa.gallagher				
Design: F3MS205402	Sample LO:	Production LO: India				
Style AS5509	Material Style 2054022	Style Description Pattern Flex ROC™ Utility Pant M23S8166	Base Size 44	Size Scale 42 - 54	Fit Regular	SMU Type N/A



Component - Material	010-Black	023-City Grey	271-Ancient Fossil	352-Canteen
Shell 1 - 087091	Black	City Grey	Ancient Fossil	Canteen
Snaps-Stud 1 - 097369				
Zipper 1 - 126125				
Zipper 2 - 126124				
Lining 1 - 100033	Black	City Grey	Shark	Bright Orange
Lining 2 - 100267	White	White	White	White
Interfacing 1 - 011953				
Button 1 - 030574	Black Nickel Finish	Black Nickel Finish	Antique Silver Finish	Black Nickel Finish
Drawcord-Cording-Laces 1 - 008166	Black, Grill	Grill, Columbia Grey	Grill, Columbia Grey	Black, Grill
Label Logo 1 - 077258	Grill, Columbia Grey	Grill, Columbia Grey	Columbia Grey, Grill	Black, White
Thread 1 - 008213	DTM	DTM	DTM	DTM
Thread 2 - 061708				
Thread 3 - 008214				
Washer 1 - 002614	Clear	Clear	Clear	Clear
Label 1 - 059199	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue
Label 2 - 006564	White, Black	White, Black	White, Black	White, Black
Hangtag Package Part - 121612	Artwork	Artwork	Artwork	Artwork
Hangtag Package Part - 097039				
Hangtag Package Part - 126980				
Packaging 2 - 980010				
Packaging 1 - 980001	Stock	Stock	Stock	Stock
Packaging 3 - 064194				

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### Costing BOM

Line Slot: Flex ROC Utility Pant      State: Production      Season: F24  
 Merchandise Division: Sportswear      Merchandise Collection: Outdoor      Product Class: Woven Pant  
 Designer: Sara.Allegre      Developer: cwestgate      LO Developer: raman.garg      Sourcing Manager: melissa.gallagher  
 Fit Engineer: vfurcron

Design: F3MS205402      Sample LO:      Production LO: India  
 Style Material Style      Style Description      Pattern      Base Size      Size Scale      Fit      SMU Type  
 AS5509      2054022      Flex ROC™ Utility Pant      M23S8166      44      42 - 54      Regular      N/A



Colorway Number	Color Way	FOB Material	CIF Material	FOB Trim	CIF Trim	Allowance %	Total FOB	Total CIF
010	Black	5.195	0.000	0.784	0.044	0.0	5.979	0.044
023	City Grey	5.195	0.000	0.784	0.044	0.0	5.979	0.044
271	Ancient Fossil	5.195	0.000	0.784	0.044	0.0	5.979	0.044
352	Canteen	5.195	0.000	0.784	0.044	0.0	5.979	0.044

### Costing BOM

Line Slot: Flex ROC Utility Pant  
 Merchandise Division: Sportswear  
 Designer: Sara.Allegre  
 Fit Engineer: vfurcron

Merchandise Collection: Outdoor  
 Developer: cwestgate

State: Production  
 Product Class: Woven Pant  
 LO Developer: raman.garg

Season: F24  
 Sourcing Manager: melissa.gallagher



Design:	F3MS205402	Sample LO:	Production LO:	India			
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
AS5509	2054022	Flex ROC™ Utility Pant	M23S8166	44	42 - 54	Regular	N/A

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Shell 1	087091	S18 M LS Stretch Woven AKA Flex ROC	58.0	Vardhman Mills	N	India	India	yd	3.0	2.76	0.0	1.580	9	4.753	0.000
Lining 1	100033	Poplin (4.0 oz.)	56.0	SHAHI EXPORTS PVT. LTD. WPD-SHIVAM OGGA	N	India	India	yd	1.28	1.53	0.0	0.134	11	0.228	0.000
Lining 2	100267	Pocketing (T/C)	56.0	FGV - Shahi Exports Pvt. (SEP) Ltd.	N	India	India	yd	0.0	0.82	0.0	0.120	11	0.109	0.000
Interfacing 1	011953	Interlining Non-Woven Fusible Medium Weight for Garment Wash	60.0	PCC asia LLC	Y	China	India	yd	0.0	0.42	0.0	0.230	9	0.105	0.000

### Costing BOM

Line Slot: Flex ROC Utility Pant  
 Merchandise Division: Sportswear  
 Designer: Sara.Allegre  
 Fit Engineer: vfurcron

Merchandise Collection: Outdoor  
 Developer: cwestgate

State: Production  
 Product Class: Woven Pant  
 LO Developer: raman.garg

Season: F24  
 Sourcing Manager: melissa.gallagher



Design: F3MS205402  
 Style AS5509  
 Material Style 2054022

Sample LO:  
 Style Description Pattern  
 Flex ROC™ Utility M23S8166  
 Pant

Production LO: India  
 Base Size 44  
 Size Scale 42 - 54

Fit Regular  
 SMU Type N/A

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Button 1	030574	27L Columbia/Columbia Front Shank Metal Button 1 clr finish	0.0	Unitex International Button Accessories Ltd	N	China	Portland	ea	0.0	0.05106	0.043	1.000	2.0	0.052	0.044
Drawcord-Cording-Laces 1	008166	1.5mm non stretch drawcord w/ticks 2 clr (ECO version use 082935)	0.0	FGV - Shahi Exports Pvt. (SEP) Ltd.	Y	India	India	yd	0.0	0.0456	0.0	0.200	7.0	0.010	0.000
Label Logo 1	077258	27mm Gem Columbia Flat Woven Label Pellon nonwoven backing 3 colors	0.0	Avery Dennison Global	N	unassigned	Portland	ea	0.0	0.05742	0.0	1.000	3.0	0.059	0.000
Snaps-Stud 1	097369	20L DEBOSSSED COLUMBIA PLASTIC SNAP (LIKE 059506)	0.0	Unitex International Button Accessories Ltd	N	China	Portland	set	0.0	0.0218	0.0	2.000	3.0	0.045	0.000

### Costing BOM

Line Slot: Flex ROC Utility Pant  
 Merchandise Division: Sportswear  
 Designer: Sara.Allegre  
 Fit Engineer: vfurcron

Merchandise Collection: Outdoor  
 Developer: cwestgate

State: Production  
 Product Class: Woven Pant  
 LO Developer: raman.garg

Season: F24  
 Sourcing Manager: melissa.gallagher



Design: F3MS205402  
 Style: Material Style  
 AS5509 2054022

Sample LO:  
 Style Description Pattern  
 Flex ROC™ Utility M23S8166  
 Pant

Production LO: India  
 Base Size: 44  
 Size Scale: 42 - 54

Fit: Regular  
 SMU Type: N/A

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Thread 1	008213	Coats ASTRA Tex 80 spun poly	0.0	Coats Global Thread	N	unassigned	Portland	meter	0.0	0.00087	0.0	64.000	5.0	0.058	0.000
Thread 2	061708	Coats Astra Tex 40 spun poly for sewing lightweight woven and knits	0.0	Coats Global Thread	N	unassigned	Portland	meter	0.0	0.00043	0.0	102.000	5.0	0.046	0.000
Thread 3	008214	Coats ASTRA Spun Polyester Tex 27 40/2	0.0	Coats Global Thread	N	unassigned	Portland	meter	0.0	0.0003	0.0	340.000	5.0	0.107	0.000
Washer 1	002614	Plastic Washer (Polyurethane) (use on all Snap Stud and Post or Eyelets if needed) Clear	0.0	Unitex International Button Accessories Ltd	N	China	Portland	ea	0.0	0.00592	0.0	2.000	3.0	0.012	0.000



### Costing BOM

Line Slot: Flex ROC Utility Pant  
 Merchandise Division: Sportswear  
 Designer: Sara.Allegre  
 Fit Engineer: vfurcron

Merchandise Collection: Outdoor  
 Developer: cwestgate

State: Production  
 Product Class: Woven Pant  
 LO Developer: raman.garg

Season: F24  
 Sourcing Manager: melissa.gallagher



Design: F3MS205402  
 Style AS5509  
 Material Style 2054022

Sample LO:  
 Style Description Pattern  
 Flex ROC™ Utility M23S8166  
 Pant

Production LO: India  
 Base Size 44  
 Size Scale 42 - 54

Fit Regular  
 SMU Type N/A

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Zipper 1	126125	CIFC-56 DA8 E B-E Clsd AutoLk Emml Sldr/PI EnmlBtmStop(YK K) Metal content	0.0	Ideal Fastener Global	N	unassigne d	Portland	ea	0.0	0.11	0.0	1.000	0.0	0.130	0.000
Zipper 2	126124	CFC-31 DFW E B-E Clsd NnLk Short PI Enml Sldr/PI EnmlBtmStop (YKK) Metal Content	0.0	Ideal Fastener Global	N	unassigne d	Portland	ea	0.0	0.0569	0.0	1.000	0.0	0.069	0.000
Label 1	059199	40mm CSC Main /International ECO Size Woven Loop Label 3 clr	0.0	Avery Dennison Global	N	China	Portland	ea	0.0	0.05219	0.0	1.000	3.0	0.054	0.000

### Costing BOM

Line Slot: Flex ROC Utility Pant  
 Merchandise Division: Sportswear  
 Designer: Sara.Allegre  
 Fit Engineer: vfurcron

Merchandise Collection: Outdoor  
 Developer: cwestgate

State: Production  
 Product Class: Woven Pant  
 LO Developer: raman.garg

Season: F24  
 Sourcing Manager: melissa.gallagher



Design: F3MS205402  
 Style Material Style  
 AS5509 2054022

Sample LO:  
 Style Description Pattern  
 Flex ROC™ Utility M23S8166  
 Pant

Production LO: India  
 Base Size Size Scale  
 44 42 - 54

Fit SMU Type  
 Regular N/A

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Label 2	006564	33mm Care Content ECO Booklet Fold label with fully translated country of origin WHT/BLK for most, BLK/WHT for Titanium only, GRY/BLK is for Garment DYE ONLY	0.0	Avery Dennison Global	N	China	Portland	ea	0.0	0.01905	0.0	1.000	3.0	0.020	0.000
Hangtag Package Part	097039	Columbia Omni-Shade UPF 50 Hangtag	0.0	Bao Shen (Apparel)	N	unassigned	Portland	ea	0.0	0.023	0.0	1.000	0.0	0.023	0.000

### Costing BOM

Line Slot: Flex ROC Utility Pant  
 Merchandise Division: Sportswear  
 Designer: Sara.Allegre  
 Fit Engineer: vfurcron

Merchandise Collection: Outdoor  
 Developer: cwestgate

State: Production  
 Product Class: Woven Pant  
 LO Developer: raman.garg

Season: F24  
 Sourcing Manager: melissa.gallagher



Design: F3MS205402  
 Style: Material Style  
 AS5509 2054022

Sample LO:  
 Style Description Pattern  
 Flex ROC™ Utility M23S8166  
 Pant

Production LO: India  
 Base Size: 44  
 Size Scale: 42 - 54

Fit: Regular  
 SMU Type: N/A

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Hangtag Package Part	121612	MSRP/UPC with RFID Specs for MSRP. Please refer to VAS specs for any exceptions. MSRP required on all product shipping to the US.	0.0	Avery Dennison Global	N	unassigne d	Portland	ea	0.0	0.04875	0.0	1.000	0.0	0.049	0.000
Hangtag Package Part	126980	Mens Straight Leg Regular Joker	0.0	Hang Sang Press Co. Ltd	N	unassigne d	Portland	ea	0.0	0.036	0.0	1.000	0.0	0.036	0.000
Packaging 1	980001	Polybag See Standard CCS 4200 for specifications	0.0	Contracto r	N	unassigne d	Hong Kong	ea	0.0	0.0	0.0	1.000	3.0	0.000	0.000

### Costing BOM

Line Slot: Flex ROC Utility Pant		State: Production		Season: F24	
Merchandise Division: Sportswear		Merchandise Collection: Outdoor		Product Class: Woven Pant	
Designer: Sara.Allegre		Developer: cwestgate		LO Developer: raman.garg	
Fit Engineer: vfurcron				Sourcing Manager: melissa.gallagher	
Design: F3MS205402		Sample LO:		Production LO: India	
Style AS5509		Material Style 2054022		Style Description Pattern Flex ROC™ Utility Pant	
		M23S8166		Base Size 44	
				Size Scale 42 - 54	
				Fit Regular	
				SMU Type N/A	



Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Packaging 2	980010	UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/4401 and MHW4402 for Mt Hardware for instructions	0.0	Avery Dennison Global	Y	China	Portland	ea	0.0	0.01323	0.0	1.000	5.0	0.014	0.000
Packaging 3	064194	Outer Carton for costing purpose only	0.0	Contractor	N	unassigned	Hong Kong	ea	0.0	0.0	0.0	1.000	3.0	0.000	0.000

### Costing BOM

Line Slot: Flex ROC Utility Pant	State: Production	Season: F24
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Sara.Allegre	Developer: cwestgate	LO Developer: raman.garg
Fit Engineer: vfurcron		Sourcing Manager: melissa.gallagher
Design: F3MS205402	Sample LO:	Production LO: India
Style Material Style	Style Description Pattern	Base Size Size Scale Fit SMU Type
AS5509 2054022	Flex ROC™ Utility Pant M23S8166	44 42 - 54 Regular N/A



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## Instructions

Line Slot: Flex ROC Utility Pant		State: Production	Season: F24				
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant					
Designer: Sara.Allegre	Developer: cwestgate	LO Developer: raman.garg	Sourcing Manager: melissa.gallagher				
Fit Engineer: vfurcron							
Design: F3MS205402	Sample LO:	Production LO:	India				
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
AS5509	2054022	Flex ROC™ Utility Pant	M23S8166	44	42 - 54	Regular	N/A



Category	Subcategory	Description	Comments
FABRIC DESCRIPTION	WASH DOWN STANDARD	GARMENT ENZYME STONEWASH TO STANDARD	35 mins w/ softener
MISCELLANEOUS	PHEMOS	PHEMOS MADE FROM DRAWCORD, HOT CUT ENDS, LOOP THROUGH ZIPPER PULL AND KNOT ENDS TOGETHER.	
BUTTONHOLES	BUTTONHOLES FUNCTIONAL	SIZED TO ACCOMMODATE BUTTON	1-W/B keyhole shape
BARTACKS	BARTACK FUNCTIONAL	LENGTH - SIZED TO FIT	As shown on sketch

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### Care Report

Line Slot: Flex ROC Utility Pant      State: Production      Season: F24  
 Merchandise Division: Sportswear      Merchandise Collection: Outdoor      Product Class: Woven Pant  
 Designer: Sara.Allegre      Developer: cwestgate      LO Developer: raman.garg      Sourcing Manager: melissa.gallagher  
 Fit Engineer: vfurcron

Design: F3MS205402      Sample LO:      Production LO: India  
 Style Material Style      Style Description      Pattern      Base Size      Size Scale      Fit      SMU Type  
 AS5509      2054022      Flex ROC™ Utility Pant      M23S8166      44      42 - 54      Regular      N/A



Care Code: 1000		Color Way Number	Color Way Name
<b>English</b>	Machine Wash Cold Gentle, With Like Colors, Non-Chlorine Bleach When Needed, Tumble Dry Low, Remove Promptly, Iron Low, If Present Do Not Iron Decal	010	Black
<b>French</b>	Lavage machine à froid, Cycle délicat, Avec des couleurs similaires, Blanchir sans chlore si besoin, Séchage machine, basse température, Sortir immédiatement de la machine, Repasser à basse température, Le cas échéant, ne pas repasser la décalcomanie	023	City Grey
<b>German</b>	Schonwaschgang mit kaltem Wasser, Mit gleichen Farben, Nach Bedarf chlorfreies Bleichmittel verwenden, Trocknen im Wäschetrockner bei niedriger Temperatur, Sofort aus dem Trockner nehmen, Bügeln mit niedriger Temperatur, Falls vorhanden, Dekorbild nicht bügeln	271	Ancient Fossil
<b>Portuguese</b>	Lavar à maquina com água fria, ciclo para roupas delicadas, Com cores similares, Alvejar sem cloro quando necessário, Secar à máquina em temperatura baixa, Remover prontamente, Passar a ferro em baixa temperatura, Se presente, não passar o ferro sobre o decalque	352	Canteen
<b>Spanish</b>	Lavar a maquina con agua fría, en ciclo delicado, Lavar con colores similares, Use lejía sin cloro cuando sea necesario, Usar secadora a temperatura baja, Retirar inmediatamente, Planchar a temperatura baja, En su caso, no planche la pegatina		
<b>Italian</b>	Lavare in lavatrice in acqua fredda, ciclo delicato, Con colori simili, Solo candeggina senza cloro se necessario, Asciugare a tamburo a bassa temperatura, Rimuovere tempestivamente, Stirare con ferro a temperatura bassa, Se presente, non stirare la decalcomania		
<b>Russian</b>	Щадящая машинная стирка в холодной воде, Стирать с изделиями подобного цвета, Отбеливать без хлора, Сушить при низкой температуре, Сразу убрать из сушилки, Гладить при низкой температуре, Если есть, не гладить наклейки и роспись на текстиле		
<b>Czech Republican</b>	Praní v pračce při nízké teplotě, jemný cyklus, S podobnými barvami, V případě potřeby bělit bez chlóru, Sušení v sušičce, nízká teplota, Ihned odepnout, Zehlení při nízké teplotě, Nežehlit obtisky, jsou-li přítomny		
<b>Hebrew</b>	כביסה במכונה במים קרים, כביסה עדינה, עם צבעים דומים, מלבין ללא כלור, בעת הצורך, לייבש במייבש כביסה ברום נמוך, להסיר מיד, לגהץ ברום נמוך, ישנה, לא לגהץ את מדבקת הדקאל		
<b>Hungarian</b>	Géppel mossa, hideg vízzel, kímélő programmal, Hasonló színekkel, Szükség esetén klórmentes fehérítőt használjon, Szárítógépben alacsony hőfokon szárítsa, Mosás után azonnal vegye ki a gépből, Alacsony hőfokon vasalja, Ha van az anyagon matrica, azt ne vasalja		
<b>Polish</b>	Prac w temperaturze nie przekraczającej 30°C, cykl delikatny, Prac z podobnymi kolorami, Wybielać niechlorowym wybielaczem w razie potrzeb, Można suszyć bębnowo, niska temperatura, Natychmiast usunąć, Prasować w temperaturze do 100°C, Nie prasować ozdób, jeśli są obecne		
<b>Portuguese Brazil</b>	Lavar à maquina com água fria, ciclo para roupas delicadas, Com cores similares, Alvejar sem cloro quando necessário, Secar em tambor rotativo em temperatura baixa, Remover prontamente, Passar a ferro em baixa temperatura, Se presente, não passar o ferro sobre o decalque		
<b>Slovakian</b>	Perte v pračce v studenej vode, šetriaci program, Spolu len podobné farby, V prípade potreby použite odfarbovací prostriedok bez obsahu chlóru, Sušte v bubnovej sušičke pri nízkych otáčkach, Okamžite odstráňte, Zehľite žehličkou s nízkou teplotou, Ak má štítok, nežehľite ho		
<b>Slovenian</b>	Nežno mrzlo strojno pranje, Z podobnimi barvami, Belite brez klora po potrebi, Nizko strojno sušenje, Odstraniti takoj, Nizko likanje, Če obstaja, ne likati nalepk		
<b>Spanish Latin American</b>	Lavar a maquina con agua fría, en ciclo delicado, Lavar con colores similares, Usar blanqueador sin cloro cuando sea necesario, Usar secadora a temperatura baja, Retirar inmediatamente, Planchar a temperatura baja, En su caso, no planche el diseño impreso		
<b>Turkish</b>	Makinada Yıkanır, Soğuk, Narin Program, Aynı Renklerle Yıkayın, Gerekirse Klor İçermeyen Ağartıcı Kullanın, Tambur Kurutma, Düşük, Hemen Çıkarın, Düşük Isıda Ütöleyin, Varsa Çıkartmayı Ütölemeyin		
<b>Chinese Simplified</b>	冷水慢循环机洗, 可与相近色同洗, 在需要时进行非氯漂白, 低温滚筒烘干, 及时拆除, 低温熨烫, 如有, 请勿熨烫贴花		
<b>Chinese Traditional</b>	冷水慢迴圈機洗, 可與相近色同洗, 在需要時進行非氯漂白, 低溫滾筒烘乾, 及時拆除, 低溫熨燙, 如有, 請勿熨燙貼花		
<b>Japanese</b>	洗濯機水洗い(デリケートコース), 同系色と一緒に洗濯してください, 非塩素系漂白剤使用可(必要な場合), 乾燥機使用可(低温), すぐに外してください, アイロン可(低温), 転写シールへのアイロン使用不可(ある場合)		
<b>Korean</b>	가 , , 가 , , , , ,		

## Care Report

Line Slot: Flex ROC Utility Pant  
 Merchandise Division: Sportswear  
 Designer: Sara.Allegre  
 Fit Engineer: vfurcron

Merchandise Collection: Outdoor  
 Developer: cwestgate

State: Production  
 Product Class: Woven Pant  
 LO Developer: raman.garg

Season: F24  
 Sourcing Manager: melissa.gallagher

Design: F3MS205402  
 Style AS5509  
 Material Style 2054022

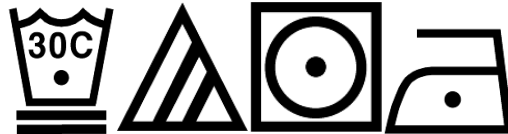
Sample LO:  
 Style Description Pattern  
 Flex ROC™ Utility M23S8166  
 Pant

Production LO: India  
 Base Size 44  
 Size Scale 42 - 54

Fit Regular  
 SMU Type N/A



<b>Danish</b>	Kold maskinvask, skåneprogram, Sammen med lignende farver, Brug blegemiddel uden klorin efter behov , Tør i tørretumbler, lav, Fjern med det samme, Stryges ved lav temperatur, Tryk må ikke stryges
<b>Norwegian</b>	Maskinvask kald, forsiktig, Med like farger, Ikke-klorin blekes ved behov, Tørketrommel, lav, Fjernes umiddelbart, Strykes lav temp., Ikke bruk strykejern på klistremerke
<b>Swedish</b>	Maskintvättas kallt mjuk cykel, Med liknande färger, Bleks med blekmedel utan klorin efter behov , Torktumlas på låg nivå, Ta bort omgående, Stryks på lägsta nivå, Dekal får inte strykas om befintlig
<b>Dutch</b>	Koud wassen in wasmachine op zacht, Met overeenkomende kleuren, Chloorvrij bleken indien nodig, In droger op laag, Meteen verwijderen, Op laag strijken, Indien aanwezig sticker niet strijken
<b>French Canadian</b>	Laver à la machine à l'eau froide, cycle délicat, avec des couleurs similaires, Utiliser seulement un agent de blanchiment non chloré au besoin, Séchage par culbutage à basse température, Retirer aussitôt sec, Repasser à basse température, Ne pas repasser de décalcomanie





## Content Report

Line Slot: Flex ROC Utility Pant	State: Production	Season: F24					
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant					
Designer: Sara.Allegre	Developer: cwestgate	LO Developer: raman.garg					
Fit Engineer: vfurcron		Sourcing Manager: melissa.gallagher					
Design: F3MS205402	Sample LO:	Production LO: India					
Style AS5509	Material Style 2054022	Style Description Flex ROC™ Utility Pant	Pattern M23S8166	Base Size 44	Size Scale 42 - 54	Fit Regular	SMU Type N/A



CONTENT CODE: CAX			Color Way Number	Color Way Name
Shell: 98% Cotton, 2% Elastane Exclusive of Trimming				
FRENCH	Extérieur:	98% Coton, 2% Élasthanne Sauf les bordures	271	Ancient Fossil
GERMAN	Außenhülle:	98% Baumwolle, 2% Elastan Ohne Besatz	023	City Grey
PORTUGUESE	Exterior:	98% Algodão, 2% Elastano Sem orlas	010	Black
SPANISH	Cubierta:	98% Algodón, 2% Elastano Exclusivo de los ribetes	352	Canteen
ITALIAN	Guscio esterno:	98% Cotone, 2% Elastan Ad eccezione dei bordini		
RUSSIAN	Оболочка:	98% Хлопок, 2% Эластан Без дополнительных деталей		
CZECH REPUBLICAN	Skořepina:	98% Bavlna, 2% Elastan Bez nášivek		
HEBREW		מעטפת חיצונית: 98% כותנה, 2% אלסטן ללא קישוט		
HUNGARIAN	Külső:	98% Pamut, 2% Elasztán Szegélydíszén kívül		
POLISH	Powłoka:	98% Bawełna, 2% Elastan Wyłączając naszywki		
PORTUGUESE BRAZIL	Exterior:	98% Algodão, 2% Elastano Sem adornos		
SLOVAKIAN	Plášť:	98% Bavlna, 2% Elastan Okrem lemovania		
SLOVENIAN	Lupina:	98% Bombaž, 2% Elastan Brez obrezovanja		
SPANISH LATIN AMERICAN	Cubierta:	98% Algodón, 2% Elastano Exclusivo de los ribetes		
TURKISH	Kabuk:	98% Pamuk, 2% Elastan Süsler Hariç		
CHINESE SIMPLIFIED	外壳:	98% 棉, 2% 弹性 不包括装饰品		
CHINESE TRADITIONAL	外殼:	98% 棉, 2% 彈性 不包括裝飾品		
JAPANESE	シエル:	98% 綿, 2% エラストイン 装飾品を除く		
KOREAN	:	98% , 2%		
DANISH	Skal:	98% Bomuld, 2% Elastan Inkluderer ikke kant		
NORWEGIAN	Skall:	98% Bomull, 2% Elastan Eksklusiv trimming		
SWEDISH	Ytterdel:	98% Bomull, 2% Elastan Utan trimming		
DUTCH	Schelp:	98% Katoen, 2% Elastaan Exclusief trimmen		
FRENCH CANADIAN	Extérieur:	98% Coton, 2% Élasthanne Exclut les bordures		

### Pattern Piece Detail

Line Slot: Flex ROC Utility Pant		State: Production	Season: F24				
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant					
Designer: Sara.Allegre	Developer: cwestgate	LO Developer: raman.garg	Sourcing Manager: melissa.gallagher				
Fit Engineer: vfurcron							
Design: F3MS205402	Sample LO:	Production LO:	India				
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
AS5509	2054022	Flex ROC™ Utility Pant	M23S8166	44	42 - 54	Regular	N/A



#### M23S8166 - Supersize

Component	Quantity	Long Description	Abbreviation	Code
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### Measurements

Line Slot: Flex ROC Utility Pant  
 Merchandise Division: Sportswear  
 Designer: Sara.Allegre  
 Fit Engineer: vfurcron

Merchandise Collection: Outdoor  
 Developer: cwestgate

State: Production  
 Product Class: Woven Pant  
 LO Developer: raman.garg

Season: F24  
 Sourcing Manager: melissa.gallagher



Design:	F3MS205402	Sample LO:		Production LO:	India			
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type	
AS5509	2054022	Flex ROC™ Utility Pant	M23S8166	44	42 - 54	Regular	N/A	

Sort Order		Use	Type	Placeme nt	(+/-)	42	44	46	48	50	52	54
Grade Rule: CSC Mens Sportswear Pants (Numeric) - Supersize - 40-60 (44) - Block: null												
4100.0	WAIST WIDTH AT TOP - circumference	QC	Graded		0.5	44.0	<b>46.0</b>	48.0	50.0	52.0	54.0	56.0
4103.0	WAIST WIDTH AT BOTTOM - circumference	QC	Graded		0.5	45.0	<b>47.0</b>	49.0	51.0	53.0	55.0	57.0
4150.0	WAISTBAND HEIGHT - bottoms		Graded		0.125	1.75	<b>1.75</b>	1.75	1.75	1.75	1.75	1.75
4180.0	BELT LOOP LENGTH		Graded		0.125	2.25	<b>2.25</b>	2.25	2.25	2.25	2.25	2.25
4181.0	BELT LOOP WIDTH		Graded		0.125	0.5	<b>0.5</b>	0.5	0.5	0.5	0.5	0.5
4182.0	BELT LOOP TOTAL QUANTITY		Graded		0.0	8.0	<b>8.0</b>	8.0	8.0	8.0	10.0	10.0
4200.0	HIP WIDTH POSITION - at side seam - including waistband		Graded		0.0	9.0	<b>9.25</b>	9.5	9.75	10.0	10.25	10.5
4201.0	HIP WIDTH POSITION - at front rise - including waistband		Graded		0.0	8.75	<b>9.0</b>	9.25	9.5	9.75	10.0	10.25
4250.0	HIP WIDTH (Bottoms) - circumference	QC	Graded		0.5	50.25	<b>52.0</b>	53.5	55.0	56.5	58.0	59.5
4400.0	FRONT RISE - from top of waistband	QC	Graded		0.25	12.125	<b>12.5</b>	12.875	13.25	13.625	14.0	14.375
4450.0	BACK RISE - from top of waistband	QC	Graded		0.25	16.375	<b>16.75</b>	17.125	17.5	17.875	18.25	18.625
4570.0	CROTCH GUSSET TOTAL LENGTH		Graded		0.25	14.0	<b>14.0</b>	14.0	14.0	14.0	14.0	14.0
4573.0	CROTCH GUSSET WIDTH		Graded		0.125	2.5	<b>2.5</b>	2.5	2.5	2.5	2.5	2.5
4600.0	THIGH WIDTH - circumference - 1 inch down from crotch seam	QC	Graded		0.5	32.0	<b>33.0</b>	33.875	34.75	35.625	36.5	37.375
4700.0	KNEE WIDTH POSITION - down from crotch seam		Graded		0.0	14.0	<b>14.0</b>	14.0	14.0	14.0	14.0	14.0

## Measurements

Line Slot: Flex ROC Utility Pant  
 Merchandise Division: Sportswear  
 Designer: Sara.Allegre  
 Fit Engineer: vfurcron

Merchandise Collection: Outdoor  
 Developer: cwestgate

State: Production  
 Product Class: Woven Pant  
 LO Developer: raman.garg

Season: F24  
 Sourcing Manager: melissa.gallagher



Design: F3MS205402  
 Style Material Style  
 AS5509 2054022

Sample LO:  
 Style Description Pattern  
 Flex ROC™ Utility M23S8166  
 Pant

Production LO: India  
 Base Size Size Scale  
 44 42 - 54

Fit SMU Type  
 Regular N/A

Sort Order		Use	Type	Placeme nt	(+/-)	42	<b>44</b>	46	48	50	52	54
4730.0	KNEE WIDTH - circumference	QC	Graded		0.375	22.0	<b>22.5</b>	23.0	23.5	24.0	24.5	25.0
4800.0	PANT LEG OPENING - circumference	QC	Graded		0.25	18.25	<b>18.5</b>	18.75	19.0	19.25	19.5	19.75
5201.0	PANT INSEAM LENGTH - 30 inch	QC	Graded		0.5	30.0	<b>30.0</b>	30.0	30.0	30.0	30.0	30.0
5202.0	PANT INSEAM LENGTH - 32 inch	QC	Graded		0.5	32.0	<b>32.0</b>	32.0	32.0	32.0	32.0	32.0
5203.0	PANT INSEAM LENGTH - 34 inch	QC	Graded		0.5	34.0	<b>34.0</b>	34.0	34.0	34.0	34.0	34.0
5701.0	PANT OUTSEAM LENGTH - with waistband - 30 inches	QC	Graded		0.625	42.125	<b>42.5</b>	42.75	43.125	43.375	43.75	44.0
5702.0	PANT OUTSEAM LENGTH - with waistband - 32 inches	QC	Graded		0.625	44.125	<b>44.5</b>	44.75	45.125	45.375	45.75	46.0
5703.0	PANT OUTSEAM LENGTH - with waistband - 34 inches	QC	Graded		0.625	46.125	<b>46.5</b>	46.75	47.125	47.375	47.75	48.0
6610.0	FRONT POCKET OPENING - horizontal from side seam - along waist seam or waist stitching		Varies By Style		0.125	2.25	<b>2.25</b>	2.25	2.5	2.5	2.5	2.75
6611.0	FRONT POCKET OPENING - vertical from waist seam or waist stitching		Varies By Style		0.125	7.5	<b>7.5</b>	7.5	8.0	8.0	8.0	8.5
6721.0	BACK POCKET WIDTH		Varies By Style		0.125	6.25	<b>6.25</b>	6.25	6.5	6.5	6.5	6.75
6723.0	BACK POCKET HEIGHT - including flap		Varies By Style		0.125	6.75	<b>6.75</b>	6.75	7.0	7.0	7.0	7.25
930.0	Drawcord-Cording-Laces 1		Component		0.0	7.0	<b>7.0</b>	7.0	7.0	7.0	7.0	7.0
3670.0	Zipper 1		Component		0.0	6.5	<b>6.5</b>	6.5	7.0	7.0	7.0	7.5

### Measurements

Line Slot: Flex ROC Utility Pant		State: Production		Season: F24			
Merchandise Division: Sportswear		Merchandise Collection: Outdoor		Product Class: Woven Pant			
Designer: Sara.Allegre		Developer: cwestgate		LO Developer: raman.garg			
Fit Engineer: vfurcron				Sourcing Manager: melissa.gallagher			
Design:	F3MS205402	Sample LO:		Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
AS5509	2054022	Flex ROC™ Utility Pant	M23S8166	44	42 - 54	Regular	N/A



Sort Order		Use	Type	Placeme nt	(+/-)	42	44	46	48	50	52	54
3690.0	Zipper 2		Compon ent		0.0	6.5	<b>6.5</b>	6.5	7.0	7.0	7.0	7.5

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### Thumbnail

Line Slot: Flex ROC Utility Pant  
 Merchandise Division: Sportswear  
 Designer: Sara.Allegre  
 Fit Engineer: vfurcron

Merchandise Collection: Outdoor  
 Developer: cwestgate

State: Production  
 Product Class: Woven Pant  
 LO Developer: raman.garg

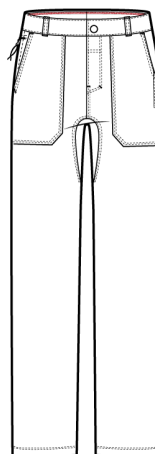
Season: F24  
 Sourcing Manager: melissa.gallagher

Design: F3MS205402  
 Style Material Style  
 AS5509 2054022

Sample LO:  
 Style Description Pattern  
 Flex ROC™ Utility M23S8166  
 Pant

Production LO: India  
 Base Size Size Scale  
 44 42 - 54

Fit SMU Type  
 Regular N/A



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# F23 M 205402 Flex ROC Overlander Utility Pant

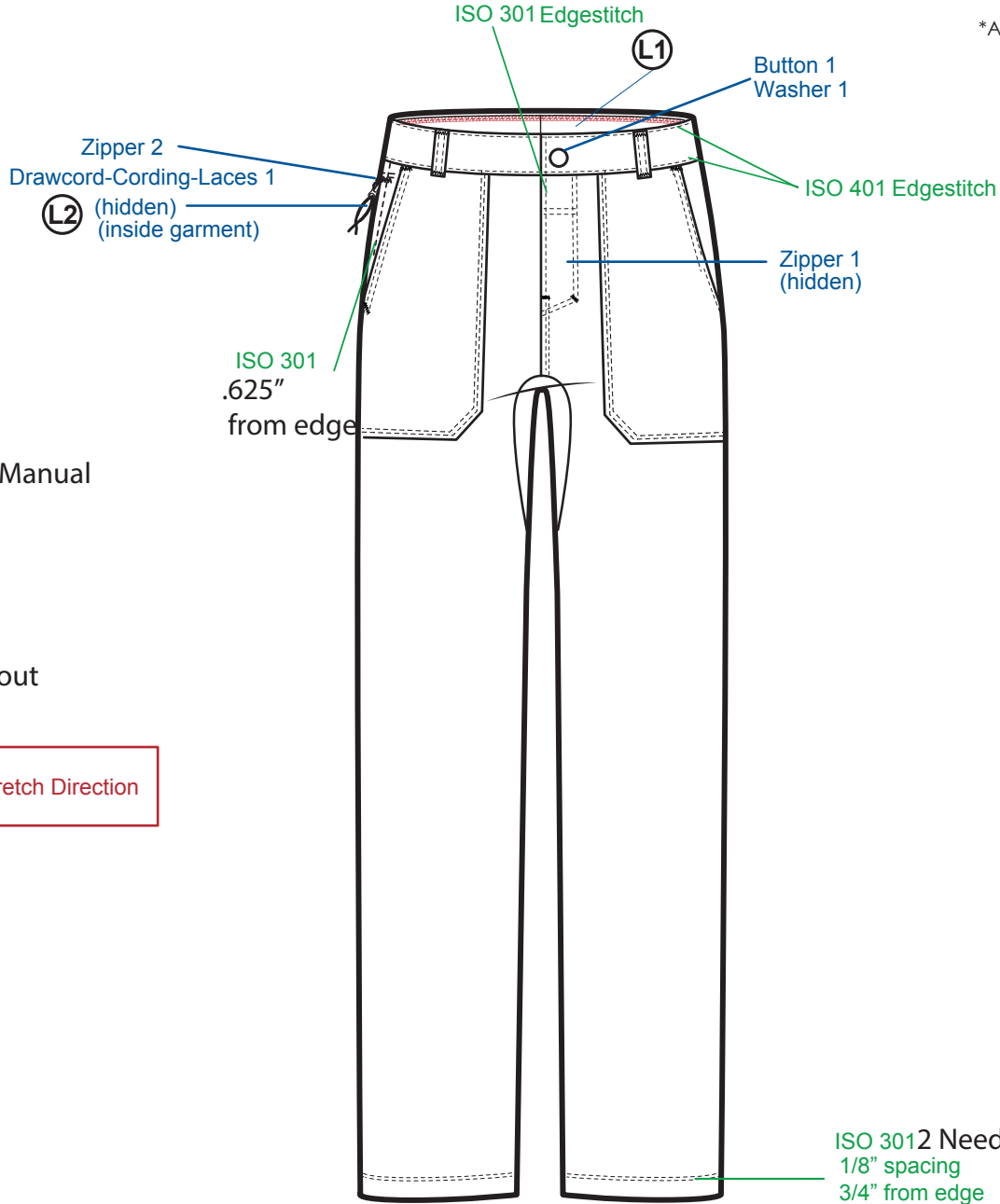
## Technical

Line Slot: Flex ROC Utility Pant		State: Production		Season: F24			
Merchandise Division: Sportswear		Merchandise Collection: Outdoor		Product Class: Woven Pant			
Designer: Sara.Allegre		Developer: cwestgate		LO Developer: raman.garg			
Sourcing Manager: melissa.gallagher		Fit Engineer: vfurcron					
Design:	F3MS205402	Sample LO:	Production LO:	India			
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
AS5509	2054022	Flex ROC™ Utility Pant	M23S8166	44	42 - 54	Regular	N/A



S1

Last Updated: 04.13.22 LD  
\*All Shell ① unless Indicated



As Needed:  
Interfacing 1  
Thread 1  
Thread 2  
Thread 3

Follow Brand Manual  
Label 1  
Label 2

ISO 301 2/N  
1/8" spacing  
edgestitch  
Unless called out

↔ = Stretch Direction

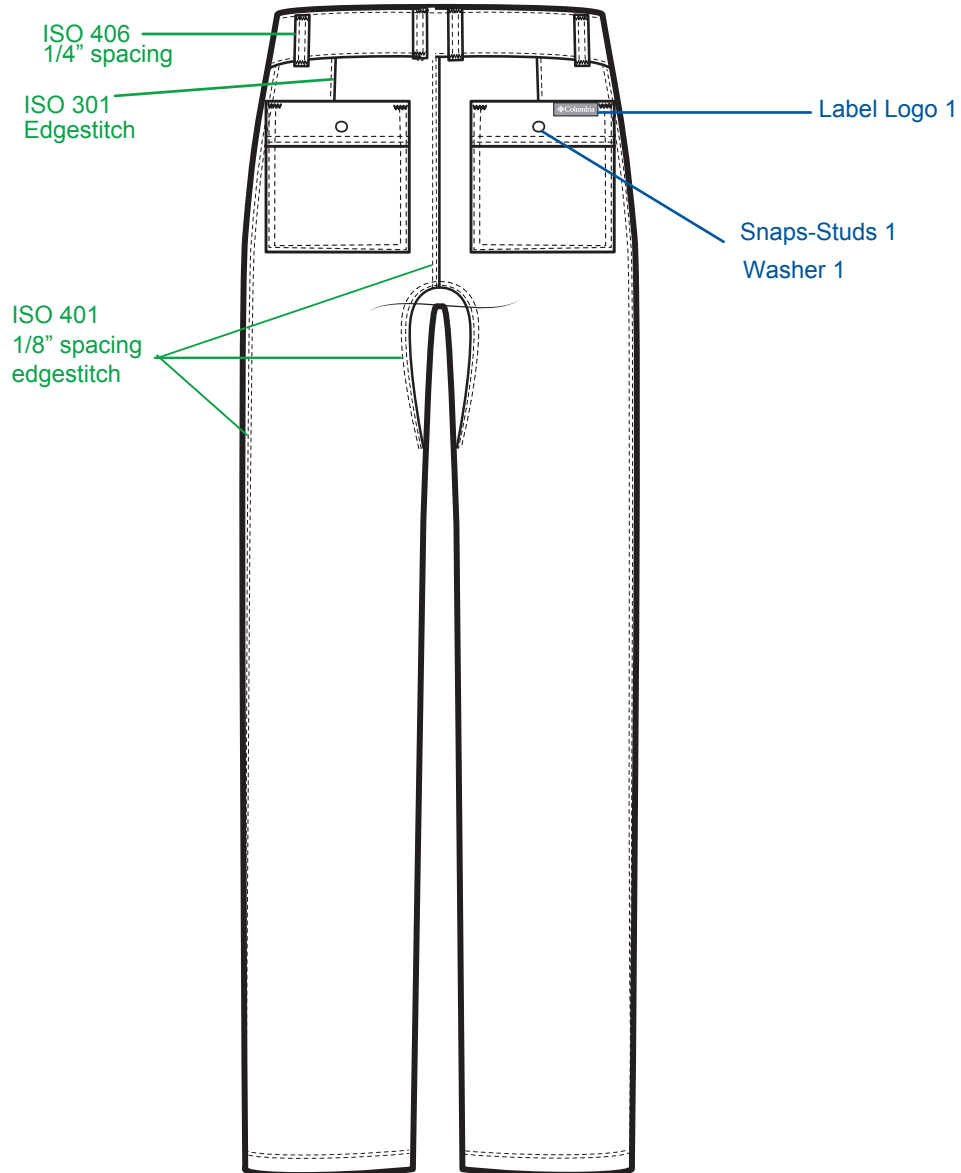
# BACK SILHOUETTE

## Technical

Line Slot: Flex ROC Utility Pant		State: Production		Season: F24			
Merchandise Division: Sportswear		Merchandise Collection: Outdoor		Product Class: Woven Pant			
Designer: Sara.Allegre		Developer: cwestgate		LO Developer: raman.garg			
Fit Engineer: vfurcron				Sourcing Manager: melissa.gallagher			
Design:	F3MS205402	Sample LO:	Production LO:	India			
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
AS5509	2054022	Flex ROC™ Utility Pant	M23S8166	44	42 - 54	Regular	N/A



Last Updated: 04.13.22 LD



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# Hangtag Package Report

Apparel Style: AS5509

Season: F24

Brand: Columbia

Merchandise Category: Sportswear

Merchandiser: Lee.Braxton

Line Slot: Flex ROC Utility Pant

Sort Order: 1.0 Part: 097039 - Columbia Omni-Shade UPF 50 Hangtag  
 Instruction: (FOR BOTTOMS WITH BELT LOOPS) Hangtags are to be placed on one 5" circular swift tack looped thru front belt loop nearest left side seam. \*\*FOR EU/INTL/IDR ORDERS - DO NOT USE FOR ANY UNITS SHIPPING TO EUR COUNTRIES AS STYLE DOES NOT MEET EU PPE REQUIREMENTS REFERENCE VAS FOR REPLACEMENT HANGTAG INFO\*\*

Sort Order: 2.0 Part: 126980 - Mens Straight Leg Regular Joker  
 Instruction: JOKER (Please place on right back waistband clear of hanger clip)

SKU/Version #	Line	Label	Printed Date
OP1490990	126980	OP1490990_126980_JK_M_Straight Leg_Regular	10-19-23



Color	Label	Material	SKU
Black + Process Blue	126980	126980	JK-13
1.50" x 2.7" / 447mm x 762mm	Regular Coding, Die Cut, Screen, Variable Data	Recycled Paper - 200gsm	

Sort Order: 9.0 Part: 121612 - MSRP/UPC with RFID Specs for MSRP.  
 Please refer to VAS specs for any exceptions. MSRP required on all product shipping to the US.  
 Instruction:

SKU/Version #	Line	Label	Printed Date
n/a	121612	PDM_121612_RFID UPC Sticker_Dec_3_2022	12-03-22



Color	Label	Material	SKU
Black	121612	White, Dual Matrix Sticker Stock	UPC-5
1.5000" x 1.6250" / 38mm x 41mm	Die Cut, Inkjet or Thermalized (Shrink up from bottom 1/8")	Recycled Paper - 200gsm	