
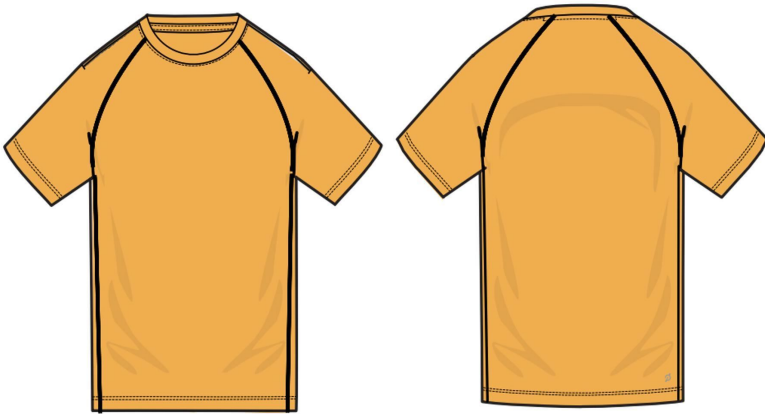




EVERY PAGE TECH PACK	COVER PAGE				
DESIGN NUMBER:	MT00433	SEASON:	SPRING	LIFECYCLE STATUS:	ADOPTED
STYLE NAME:	TECH JERSEY SS TEE	YEAR:	2025	TECH DESIGN:	Sin Kim
REFERENCE STYLE NUMBER:	MT00330 F24 - Most updated pattern sent w/	MAIN FABRIC:	TECH JERSEY 2.0 KNT-00228	VENDOR:	APPAREL SOURCING INTERNATIONAL
STYLE GROUP NAME:		SIZE RANGE:	REGULAR	CREATED:	Amanda.Hart @ 3/12/2024 9:34:30 PM



EVERY PAGE TECH PACK	COLORWAY PAGE				
DESIGN NUMBER:	MT00433	SEASON:	SPRING	LIFECYCLE STATUS:	ADOPTED
STYLE NAME:	TECH JERSEY SS TEE	YEAR:	2025	TECH DESIGN:	Sin Kim
REFERENCE STYLE NUMBER:	MT00330 F24 - Most updated pattern sent w/ tech pack	MAIN FABRIC:	TECH JERSEY 2.0 KNT-00228 62% POLYESTER, 33%	VENDOR:	APPAREL SOURCING INTERNATIONAL
STYLE GROUP NAME:		SIZE RANGE:	REGULAR	CREATED:	Amanda.Hart @ 3/12/2024 9:34:30 PM

IMAGE	PRIMARY	SECONDARY	COLOR NUMBER	COLOR NAME	NRF_CODE_	SKU	GEO	DOOR COUNT	MARKETING NAME	Colorway Main Material	COMMENTS
			14-1045 TCX	AMBER	751	MT00433-751					
			19-3923 TCX	NAVY BLAZER	411	MT00433-411					
			19-0303 TCX	JET BLACK		MT00433-null					

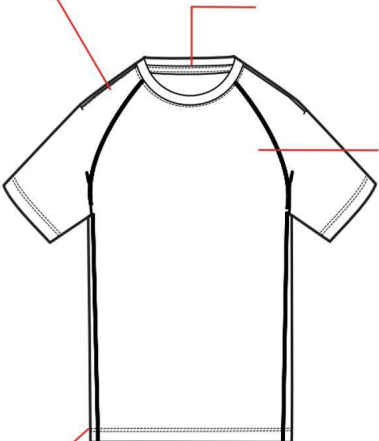
EVERY PAGE TECH PACK	DESIGN DETAIL				
DESIGN NUMBER:	MT00433	SEASON:	SPRING	LIFECYCLE STATUS:	ADOPTED
STYLE NAME:	TECH JERSEY SS TEE	YEAR:	2025	TECH DESIGN:	Sin Kim
REFERENCE STYLE NUMBER:	MT00330 F24 - Most updated pattern sent w/ tech	MAIN FABRIC:	TECH JERSEY 2.0 KNT-00228 62% POLYESTER,	VENDOR:	APPAREL SOURCING INTERNATIONAL
STYLE GROUP NAME:		SIZE RANGE:	REGULAR	CREATED:	Amanda.Hart @ 3/12/2024 9:34:30 PM



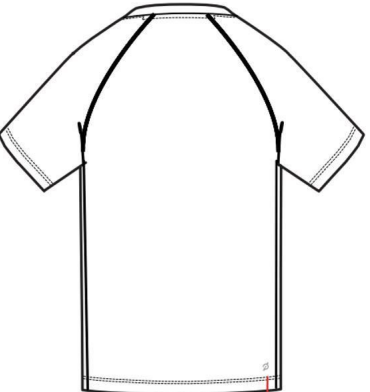
SHOULDER DARTS

DESIGN DETAILS

CLEAN FINISH INTERIOR BACK NECK SEAM W/ TAPE -SEE BOM FOR DETAILS

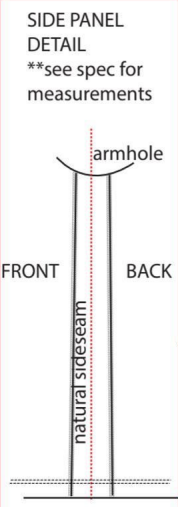


LOGO AT LEFT CHEST SEE AW FOR PLACEMENT



LOGO AT BACK RIGHT HEM SEE STANDARD FOR PLACEMENT

SIDE PANEL DETAIL
**see spec for measurements




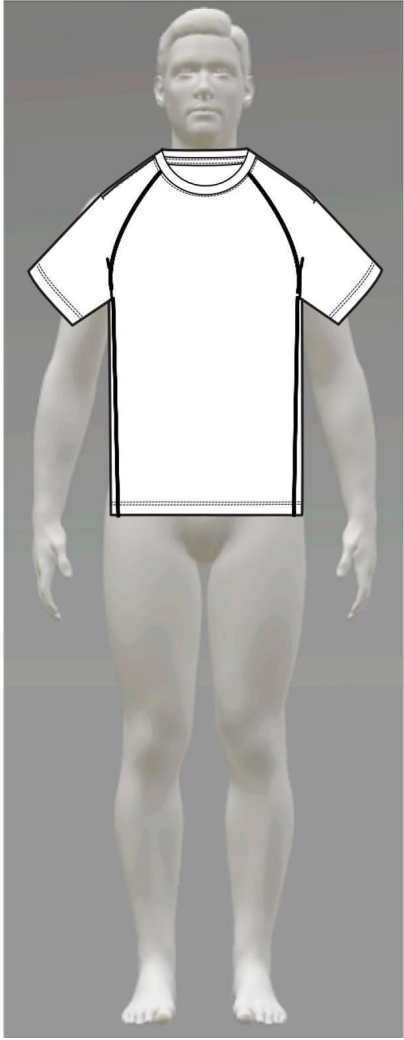
armhole

FRONT BACK


natural side seam

side seam

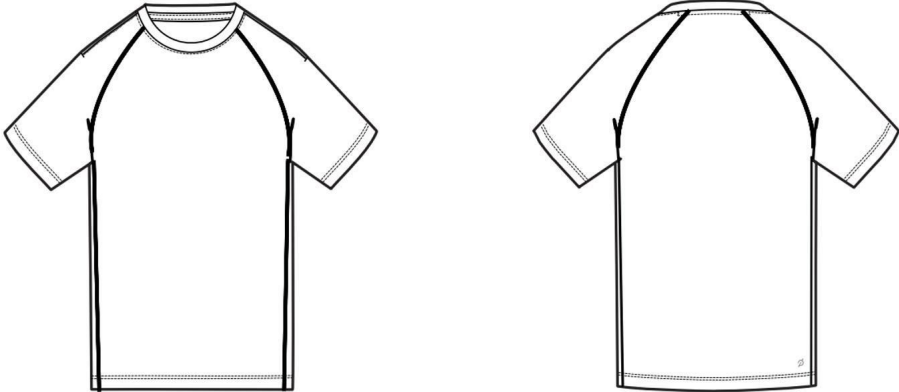
EVERY PAGE TECH PACK	DESIGN DETAIL				
DESIGN NUMBER:	MT00433	SEASON:	SPRING	LIFECYCLE STATUS:	ADOPTED
STYLE NAME:	TECH JERSEY SS TEE	YEAR:	2025	TECH DESIGN:	Sin Kim
REFERENCE STYLE NUMBER:	MT00330 F24 - Most updated pattern sent w/ tech	MAIN FABRIC:	TECH JERSEY 2.0 KNT-00228 62% POLYESTER,	VENDOR:	APPAREL SOURCING INTERNATIONAL
STYLE GROUP NAME:		SIZE RANGE:	REGULAR	CREATED:	Amanda.Hart @ 3/12/2024 9:34:30 PM



PROPORTION SKETCH

EVERY PAGE TECH PACK	DESIGN DETAIL				
DESIGN NUMBER:	MT00433	SEASON:	SPRING	LIFECYCLE STATUS:	ADOPTED
STYLE NAME:	TECH JERSEY SS TEE	YEAR:	2025	TECH DESIGN:	Sin Kim
REFERENCE STYLE NUMBER:	MT00330 F24 - Most updated pattern sent w/ tech	MAIN FABRIC:	TECH JERSEY 2.0 KNT-00228 62% POLYESTER,	VENDOR:	APPAREL SOURCING INTERNATIONAL
STYLE GROUP NAME:		SIZE RANGE:	REGULAR	CREATED:	Amanda.Hart @ 3/12/2024 9:34:30 PM

TECH CONSTRUCTION DETAILS




EVERY PAGE TECH PACK	GRAPHIC DETAILS				
DESIGN NUMBER:	MT00433	SEASON:	SPRING	LIFECYCLE STATUS:	ADOPTED
STYLE NAME:	TECH JERSEY SS TEE	YEAR:	2025	TECH DESIGN:	Sin Kim
REFERENCE STYLE NUMBER:	MT00330 F24 - Most updated pattern sent w/	MAIN FABRIC:	TECH JERSEY 2.0 KNT-00228 62%	VENDOR:	APPAREL SOURCING INTERNATIONAL
STYLE GROUP NAME:		SIZE RANGE:	REGULAR	CREATED:	Amanda.Hart @ 3/12/2024 9:34:30 PM


NO DATA

EVERY PAGE TECH PACK		BOM														PELOTON		
DESIGN NUMBER:	MT00433	SEASON:	SPRING			LIFECYCLE STATUS:	ADOPTED											
STYLE NAME:	TECH JERSEY SS TEE		YEAR:	2025			TECH DESIGN:	Sin Kim										
REFERENCE STYLE NUMBER:	MT00330 F24 - Most updated pattern sent w/ tech pack		MAIN FABRIC:	TECH JERSEY 2.0 KNT-00228 62% POLYESTER, 33% COTTON, 5% SPANDEX Reactive Dye			VENDOR:	APPAREL SOURCING INTERNATIONAL										
STYLE GROUP NAME:			SIZE RANGE:	REGULAR			CREATED:	Amanda.Hart @ 3/12/2024 9:34:30 PM										


#	Image	Material Name	Group	MATERIAL TYPE	MILL / SUPPLIER / VENDOR	SUPPLIER ARTICLE NUMBER	PLACEMENT	WEIGHT	CONTENT	Width / Size	Qty	UOM	CARE INSTRUCTIONS	Material Number	DESIGN COMMENTS	Track	14-1045 TCX AMBER	19-3923 TCX NAVY BLAZER	19-0303 TCX JET BLACK
1		TECH JERSEY 2.0	MAIN FABRIC	KNIT	APPAREL SOURCING INTERNATIONAL	KNT-00228	MAIN BODY FABRIC, INTERIOR BACK NECK TO CLEAN FINISH NECK SEAM	150 GSM	62% POLYESTER, 34% COTTON, 4% SPANDEX				Care Instructions: machine wash cold with like color/ cool iron if needed/tumble dry low/only non chlorine bleach if needed	KNT-00437		False	Amber 14-1045 TCX	Navy Blazer 19-3923 TCX	
2		HEAT TRANSFER	LABEL		VENDOR SOURCED		INTERIOR BACK NECK- SEE SPEC FOR PLACEMENT				1.00			LBL-00001		False	PANTONE 877C PANTONE 877C	PANTONE 877C PANTONE 877C	
3		SILICONE HEAT PRESS TWGF PATCH	TRIM		Immago	700397-01	WEARER'S LEFT CHEST - SEE SPEC FOR PLACEMENT				1.00			TRM-00444		False	SEE AW FILE	SEE AW FILE	
4		THREAD- CONSTRUCTION- SEAMSOFT PROTECT TEX 24	TRIM		COATS	SEAMSOFT PROTECT (TEX 24)	ALL STITCHING: LOOPER THREAD							TRM-00113		False	DTM DTM	DTM DTM	
5		THREAD- CONSTRUCTION- GRAMAX HL TEX 21	TRIM		COATS	GRAMAX HL (TEX 21)	ALL STITCHING: NEEDLE THREAD							TRM-00112		False	DTM DTM	DTM DTM	
6		THREAD- CONSTRUCTION- EPIC TEX 18	TRIM		COATS	EPIC (TEX 18)	ALL STITCHING: SN/BARTACK							TRM-00117		False	DTM DTM	DTM DTM	
7		HANG TAG STICKER	PACKAGING		Immago	521469-02	CENTERED ON BACK OF HANG TAG				1.00			PKG-00002		False	WHITE BASE WITH BLACK PRINT WHITE BASE WITH BLACK PRINT	WHITE BASE WITH BLACK PRINT WHITE BASE WITH BLACK PRINT	
8		RECYCLED MAIN HANG TAG	PACKAGING		Immago	700338					1.00			PKG-00034		False	BLACK BASE WITH WHITE PRINT BLACK BASE WITH WHITE PRINT	BLACK BASE WITH WHITE PRINT BLACK BASE WITH WHITE PRINT	
9		POLY BAG UPC STICKER	PACKAGING		Immago	700262-01	APPLY TO BOTTOM RIGHT CORNER				1.00			PKG-00005		False	WHITE BASE WITH BLACK PRINT WHITE BASE WITH BLACK PRINT	WHITE BASE WITH BLACK PRINT WHITE BASE WITH BLACK PRINT	
10		SMALL PELOTON RECYCLED POLYBAG 15"W X 15.5"L + 1.5"	PACKAGING		Immago	700254-01	FOLLOW STANDARDS				1.00			PKG-00032		False			
11		CARE INSTRUCTION 100	LABEL				FOLLOW STANDARDS						MACHINE WASH NORMAL IN COLD WATER WITH SIMILAR COLORS TURN GARMENT INSIDE OUT DO NOT USE BLEACH DO NOT USE SOFTENERS TUMBLE DRY LOW, REMOVE PROMPTLY WARM IRON IF NEEDED DO NOT DRY CLEAN EXCLUSIVE OF DECORATION	LBL-00024		False			
12		TEAR AWAY CARE LABEL 2.0	TRIM		Immago	700344-01	FOLLOW PLACEMENT GUIDE				1.00			LBL-00050		False	BLACK BASE WITH WHITE PRINT BLACK BASE WITH WHITE PRINT	BLACK BASE WITH WHITE PRINT BLACK BASE WITH WHITE PRINT	

EVERY PAGE TECH PACK	BOM				
DESIGN NUMBER:	MT00433	SEASON:	SPRING	LIFECYCLE STATUS:	ADOPTED
STYLE NAME:	TECH JERSEY SS TEE	YEAR:	2025	TECH DESIGN:	Sin Kim
REFERENCE STYLE NUMBER:	MT00330 F24 - Most updated pattern sent w/ tech	MAIN FABRIC:	TECH JERSEY 2.0 KNT-00228 62% POLYESTER,	VENDOR:	APPAREL SOURCING INTERNATIONAL
STYLE GROUP NAME:		SIZE RANGE:	REGULAR	CREATED:	Amanda.Hart @ 3/12/2024 9:34:30 PM


GROUP	First Cost
MAIN FABRIC	\$ -
LABEL	\$ -
TRIM	\$ -
PACKAGING	\$ -

EVERY PAGE TECH PACK	BOM DETAIL				
DESIGN NUMBER:	MT00433	SEASON:	SPRING	LIFECYCLE STATUS:	ADOPTED
STYLE NAME:	TECH JERSEY SS TEE	YEAR:	2025	TECH DESIGN:	Sin Kim
REFERENCE STYLE NUMBER:	MT00330 F24 - Most updated pattern sent w/ tech pack	MAIN FABRIC:	TECH JERSEY 2.0 KNT-00228 62% POLYESTER	VENDOR:	APPAREL SOURCING INTERNATIONAL
STYLE GROUP NAME:		SIZE RANGE:	REGULAR	CREATED:	Amanda.Hart @ 3/12/2024 9:34:30 PM


NO DATA

EVERY PAGE TECH PACK	DEV SPEC (REGULAR)				
DESIGN NUMBER:	MT00433	SEASON:	SPRING	LIFECYCLE STATUS:	ADOPTED
STYLE NAME:	TECH JERSEY SS TEE	YEAR:	2025	TECH DESIGN:	Sin Kim
REFERENCE STYLE NUMBER:	MT00330 F24 - Most updated pattern sent w/	MAIN FABRIC:	TECH JERSEY 2.0 KNT-00228 62%	VENDOR:	APPAREL SOURCING INTERNATIONAL
STYLE GROUP NAME:		SIZE RANGE:	REGULAR	CREATED:	Amanda.Hart @ 3/12/2024 9:34:30 PM


CODE	POINT OF MEASURE	TOL -	TOL +	M
	**FOR INTERNAL PURPOSES ONLY: ON BODY LENGTH			
	**FOR INTERNAL PURPOSES ONLY: ON BODY SLEEVE LENGTH			
MBL-01	CF LENGTH from HPS on fold	1/2	1/2	28
MBL-02	CB LENGTH from HPS on fold	1/2	1/2	27 1/2
MNK-01A	NECK WIDTH at HPS on fold- SEAM to SEAM	1/4	1/4	7 3/4
MNK-02A	FRONT NECK DROP from HPS on fold- to SEAM	1/8	1/8	4
MNK-03A	BACK NECK DROP from HPS on fold (<2")- to SEAM	1/8	1/8	1 1/2
NB-01	NECKBAND HEIGHT at CB	1/8	1/8	5/8
RL-01	FRONT RAGLAN POSITION FROM HPS on fold	1/8	1/8	3 1/8
RL-02	BACK RAGLAN POSITION FROM HPS on fold	1/8	1/8	1 3/4
MSH-02	HIGH CHEST/BACK POSITION FROM HPS on fold	0	0	7
MSH-04A	ACROSS FRONT _" from HPS	3/8	3/8	13
MSH-05A	ACROSS Back _" from HPS	3/8	3/8	14
MAH-02	ARMHOLE DROP from HPS on fold	1/4	1/4	10 1/2
MSL-03A	SLEEVE LENGTH- frm CB Neck- SHORT-3PT MEASURE-SET IN	1/4	3/8	17 1/2
MSL-05	BICEP- 1" FROM ARMHOLE	1/4	1/4	7 7/8
MSL-07A	SLEEVE OPENING SHORT-AT SEAM-RELAXED	1/4	1/4	7 1/2
MBW-01	CHEST 1" down ARMHOLE	1/2	1/2	20 1/2
MBW-04A	SWEEP-AT SEAM-RELAXED	1/2	1/2	20 1/2
H-01	HEM HEIGHT	1/8	1/8	3/4
500B	SIDE PANEL WIDTH AT UNDERARM-STRAIGHT	1/4	1/4	2
500B	SIDE PANEL WIDTH AT HEM EDGE-STRAIGHT	1/4	1/4	6 1/4


EVERY PAGE TECH PACK	GRADED SPEC (REGULAR)				
DESIGN NUMBER:	MT00433	SEASON:	SPRING	LIFECYCLE STATUS:	ADOPTED
STYLE NAME:	TECH JERSEY SS TEE	YEAR:	2025	TECH DESIGN:	Sin Kim
REFERENCE STYLE NUMBER:	MT00330 F24 - Most updated pattern sent w/ tech	MAIN FABRIC:	TECH JERSEY 2.0 KNT-00228 62% POLYESTER,	VENDOR:	APPAREL SOURCING INTERNATIONAL
STYLE GROUP NAME:		SIZE RANGE:	REGULAR	CREATED:	Amanda.Hart @ 3/12/2024 9:34:30 PM

CODE	POINT OF MEASURE	TOL -	TOL +	XXS	XS	S	M	L	XL	XXL
	**FOR INTERNAL PURPOSES ONLY: ON BODY LENGTH									
	**FOR INTERNAL PURPOSES ONLY: ON BODY SLEEVE LENGTH									
MBL-01	CF LENGTH from HPS on fold	1/2	1/2	26 1/2	27	27 1/2	28	29	30	31
MBL-02	CB LENGTH from HPS on fold	1/2	1/2	26	26 1/2	27	27 1/2	28 1/2	29 1/2	30 1/2
MNK-01A	NECK WIDTH at HPS on fold- SEAM to SEAM	1/4	1/4	7	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2
MNK-02A	FRONT NECK DROP from HPS on fold- to SEAM	1/8	1/8	3 5/8	3 3/4	3 7/8	4	4 1/8	4 1/4	4 3/8
MNK-03A	BACK NECK DROP from HPS on fold (<2")- to SEAM	1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
NB-01	NECKBAND HEIGHT at CB	1/8	1/8	5/8	5/8	5/8	5/8	5/8	5/8	5/8
RL-01	FRONT RAGLAN POSITION FROM HPS on fold	1/8	1/8	2 3/4	2 7/8	3	3 1/8	3 1/4	3 3/8	3 1/2
RL-02	BACK RAGLAN POSITION FROM HPS on fold	1/8	1/8	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	2	2 1/8
MSH-02	HIGH CHEST/BACK POSITION FROM HPS on fold	0	0	6 1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4
MSH-04A	ACROSS FRONT _" from HPS	3/8	3/8	11 1/2	12	12 1/2	13	13 3/4	14 1/2	15 1/4
MSH-05A	ACROSS Back _" from HPS	3/8	3/8	12 1/2	13	13 1/2	14	14 3/4	15 1/2	16 1/4
MAH-02	ARMHOLE DROP from HPS on fold	1/4	1/4	9 3/8	9 3/4	10 1/8	10 1/2	10 7/8	11 3/8	11 7/8
MSL-03A	SLEEVE LENGTH- frm CB Neck- SHORT-3PT MEASURE-SET IN	1/4	3/8	16 3/8	16 3/4	17 1/8	17 1/2	18 1/8	18 3/4	19 3/8
MSL-05	BICEP- 1" FROM ARMHOLE	1/4	1/4	6 3/4	7 1/8	7 1/2	7 7/8	8 1/4	8 3/4	9 1/4
MSL-07A	SLEEVE OPENING SHORT-AT SEAM-RELAXED	1/4	1/4	6 3/8	6 3/4	7 1/8	7 1/2	7 7/8	8 3/8	8 7/8
MBW-01	CHEST 1" down ARMHOLE	1/2	1/2	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25
MBW-04A	SWEEP-AT SEAM-RELAXED	1/2	1/2	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25
H-01	HEM HEIGHT	1/8	1/8	3/4	3/4	3/4	3/4	3/4	3/4	3/4
500B	SIDE PANEL WIDTH AT UNDERARM-STRAIGHT	1/4	1/4	1 1/4	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4
500B	SIDE PANEL WIDTH AT HEM EDGE-STRAIGHT	1/4	1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4	7


EVERY PAGE TECH PACK	GRADE RULES (REGULAR)				
DESIGN NUMBER:	MT00433	SEASON:	SPRING	LIFECYCLE STATUS:	ADOPTED
STYLE NAME:	TECH JERSEY SS TEE	YEAR:	2025	TECH DESIGN:	Sin Kim
REFERENCE STYLE NUMBER:	MT00330 F24 - Most updated pattern sent w/ tech	MAIN FABRIC:	TECH JERSEY 2.0 KNT-00228 62% POLYESTER,	VENDOR:	APPAREL SOURCING INTERNATIONAL
STYLE GROUP NAME:		SIZE RANGE:	REGULAR	CREATED:	Amanda.Hart @ 3/12/2024 9:34:30 PM

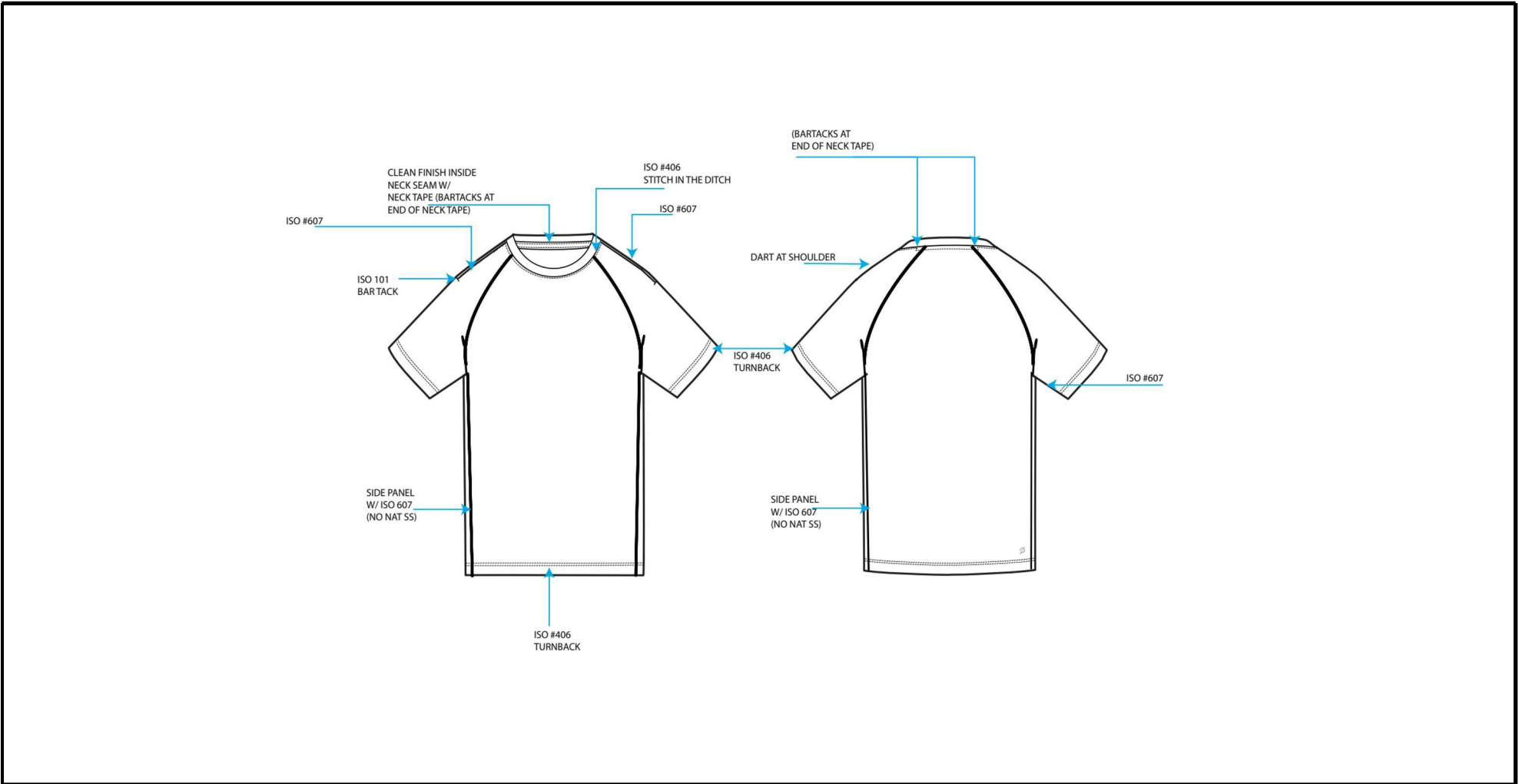
CODE	POINT OF MEASURE	TOL -	TOL +	XXS	XS	S	M	L	XL	XXL
	**FOR INTERNAL PURPOSES ONLY: ON BODY LENGTH									
	**FOR INTERNAL PURPOSES ONLY: ON BODY SLEEVE LENGTH									
MBL-01	CF LENGTH from HPS on fold	1/2	1/2	-1 1/2	-1	- 1/2		1	2	3
MBL-02	CB LENGTH from HPS on fold	1/2	1/2	-1 1/2	-1	- 1/2		1	2	3
MNK-01A	NECK WIDTH at HPS on fold- SEAM to SEAM	1/4	1/4	- 3/4	- 1/2	- 1/4		1/4	1/2	3/4
MNK-02A	FRONT NECK DROP from HPS on fold- to SEAM	1/8	1/8	- 3/8	- 1/4	- 1/8		1/8	1/4	3/8
MNK-03A	BACK NECK DROP from HPS on fold (<2")- to SEAM	1/8	1/8	0	0	0		0	0	0
NB-01	NECKBAND HEIGHT at CB	1/8	1/8	0	0	0		0	0	0
RL-01	FRONT RAGLAN POSITION FROM HPS on fold	1/8	1/8	- 3/8	- 1/4	- 1/8		1/8	1/4	3/8
RL-02	BACK RAGLAN POSITION FROM HPS on fold	1/8	1/8	- 3/8	- 1/4	- 1/8		1/8	1/4	3/8
MSH-02	HIGH CHEST/BACK POSITION FROM HPS on fold	0	0	- 3/4	- 1/2	- 1/4		1/4	1/2	3/4
MSH-04A	ACROSS FRONT _" from HPS	3/8	3/8	-1 1/2	-1	- 1/2		3/4	1 1/2	2 1/4
MSH-05A	ACROSS Back _" from HPS	3/8	3/8	-1 1/2	-1	- 1/2		3/4	1 1/2	2 1/4
MAH-02	ARMHOLE DROP from HPS on fold	1/4	1/4	-1 1/8	- 3/4	- 3/8		3/8	7/8	1 3/8
MSL-03A	SLEEVE LENGTH- frm CB Neck- SHORT-3PT MEASURE-SET IN	1/4	3/8	-1 1/8	- 3/4	- 3/8		5/8	1 1/4	1 7/8
MSL-05	BICEP- 1" FROM ARMHOLE	1/4	1/4	-1 1/8	- 3/4	- 3/8		3/8	7/8	1 3/8
MSL-07A	SLEEVE OPENING SHORT-AT SEAM-RELAXED	1/4	1/4	-1 1/8	- 3/4	- 3/8		3/8	7/8	1 3/8
MBW-01	CHEST 1" down ARMHOLE	1/2	1/2	-3	-2	-1		1 1/2	3	4 1/2
MBW-04A	SWEEP-AT SEAM-RELAXED	1/2	1/2	-3	-2	-1		1 1/2	3	4 1/2
H-01	HEM HEIGHT	1/8	1/8	0	0	0		0	0	0
500B	SIDE PANEL WIDTH AT UNDERARM-STRAIGHT	1/4	1/4	- 3/4	- 1/2	- 1/4		1/4	1/2	3/4
500B	SIDE PANEL WIDTH AT HEM EDGE-STRAIGHT	1/4	1/4	- 3/4	- 1/2	- 1/4		1/4	1/2	3/4


EVERY PAGE TECH PACK	TECH SKETCH (REGULAR)				
DESIGN NUMBER:	MT00433	SEASON:	SPRING	LIFECYCLE STATUS:	ADOPTED
STYLE NAME:	TECH JERSEY SS TEE	YEAR:	2025	TECH DESIGN:	Sin Kim
REFERENCE STYLE NUMBER:	MT00330 F24 - Most updated pattern sent w/ tech pack	MAIN FABRIC:	TECH JERSEY 2.0 KNT-00228 62% POLYESTER,	VENDOR:	APPAREL SOURCING INTERNATIONAL
STYLE GROUP NAME:		SIZE RANGE:	REGULAR	CREATED:	Amanda.Hart @ 3/12/2024 9:34:30 PM

EVERY PAGE TECH PACK	CONSTRUCTION DETAILS				
DESIGN NUMBER:	MT00433	SEASON:	SPRING	LIFECYCLE STATUS:	ADOPTED
STYLE NAME:	TECH JERSEY SS TEE	YEAR:	2025	TECH DESIGN:	Sin Kim
REFERENCE STYLE NUMBER:	MT00330 F24 - Most updated pattern sent w/ tech pack	MAIN FABRIC:	TECH JERSEY 2.0 KNT-00228 62% POLYESTER	VENDOR:	APPAREL SOURCING INTERNATIONAL
STYLE GROUP NAME:		SIZE RANGE:	REGULAR	CREATED:	Amanda.Hart @ 3/12/2024 9:34:30 PM

CONSTRUCTION DETAIL	CONSTRUCTION DESCRIPTION
ISO 101/BARTACK	BAR TACK AT BACK NECK ON NECK TAPE ENDS & END OF SHOULDER DARTS
ISO 406	12-14 SPI (1/8GG); STITCH IN THE DITCH AT NECK, SLEEVE HEM AND BODY HEM
ISO 514	14-16 SPI (1/4"GG) COLLAR BAND ATTACH
ISO 607	18-20 SPI -1/4"GG

EVERY PAGE TECH PACK	CONSTRUCTION DETAILS (IMAGES)				
DESIGN NUMBER:	MT00433	SEASON:	SPRING	LIFECYCLE STATUS:	ADOPTED
STYLE NAME:	TECH JERSEY SS TEE	YEAR:	2025	TECH DESIGN:	Sin Kim
REFERENCE STYLE NUMBER:	MT00330 F24 - Most updated pattern sent w/	MAIN FABRIC:	TECH JERSEY 2.0 KNT-00228 62% POLYESTER,	VENDOR:	APPAREL SOURCING INTERNATIONAL
STYLE GROUP NAME:		SIZE RANGE:	REGULAR	CREATED:	Amanda.Hart @ 3/12/2024 9:34:30 PM



EVERY PAGE TECH PACK	REVISION				
DESIGN NUMBER:	MT00433	SEASON:	SPRING	LIFECYCLE STATUS:	ADOPTED
STYLE NAME:	TECH JERSEY SS TEE	YEAR:	2025	TECH DESIGN:	Sin Kim
REFERENCE STYLE NUMBER:	MT00330 F24 - Most updated pattern sent w/ tech pack	MAIN FABRIC:	TECH JERSEY 2.0 KNT-00228 62% POLYESTER	VENDOR:	APPAREL SOURCING INTERNATIONAL
STYLE GROUP NAME:		SIZE RANGE:	REGULAR	CREATED:	Amanda.Hart @ 3/12/2024 9:34:30 PM
PAGE	REVISION COMMENTS			REVISED BY	REVISED DATE


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CODE	POINT OF MEASURE	TOL-	TOL+	REQUESTED	SAMPLE	DIFF	REVISED	POM COMMENTS
	**FOR INTERNAL PURPOSES ONLY: ON BODY LENGTH							
	**FOR INTERNAL PURPOSES ONLY: ON BODY SLEEVE LENGTH							
MBL-01	CF LENGTH from HPS on fold	1/2	1/2	28	27 3/4	- 1/4	28	
MBL-02	CB LENGTH from HPS on fold	1/2	1/2	28	27 3/4	- 1/4	27 1/2	PICK UP
MNK-01A	NECK WIDTH at HPS on fold- SEAM to SEAM	1/4	1/4	7 1/2	7 3/4	1/4	7 3/4	KEEP
MNK-02A	FRONT NECK DROP from HPS on fold- to SEAM	1/8	1/8	4	4	0	4	
MNK-03A	BACK NECK DROP from HPS on fold (<2")- to SEAM	1/8	1/8	1 1/2	1 1/2	0	1 1/2	
NB-01	NECKBAND HEIGHT at CB	1/8	1/8	5/8	5/8	0	5/8	
RL-01	FRONT RAGLAN POSITION FROM HPS on fold	1/8	1/8	3	3 1/8	1/8	3 1/8	KEEP
RL-02	BACK RAGLAN POSITION FROM HPS on fold	1/8	1/8	1 1/2	1 1/2	0	1 3/4	ADJUST
MSH-02	HIGH CHEST/BACK POSITION FROM HPS on fold	0	0	7	7	0	7	
MSH-04A	ACROSS FRONT _" from HPS	3/8	3/8	13 1/2	13 1/2	0	13	REDUCE
MSH-05A	ACROSS Back _" from HPS	3/8	3/8	14 1/2	14 3/4	1/4	14	REDUCE
MAH-02	ARMHOLE DROP from HPS on fold	1/4	1/4	10 3/4	10 3/4	0	10 1/2	RAISE
MSL-03A	SLEEVE LENGTH- frm CB Neck- SHORT-3PT MEASURE-SET IN	1/4	3/8	18 1/4	18 3/4	1/2	17 1/2	SHORTEN
MSL-05	BICEP- 1" FROM ARMHOLE	1/4	1/4	7 1/2	7 3/4	1/4	7 7/8	INCREASE
MSL-07A	SLEEVE OPENING SHORT-AT SEAM-RELAXED	1/4	1/4	7	7 1/4	1/4	7 1/2	INCREASE
MBW-01	CHEST 1" down ARMHOLE	1/2	1/2	20 1/2	20 3/4	1/4	20 1/2	GO BTS
MBW-04A	SWEEP-AT SEAM-RELAXED	1/2	1/2	20 1/2	21	1/2	20 1/2	GO BTS
H-01	HEM HEIGHT	1/8	1/8	3/4	3/4	0	3/4	
500B	SIDE PANEL WIDTH AT UNDERARM-STRAIGHT	1/4	1/4		0		2	INCREASE
500B	SIDE PANEL WIDTH AT HEM EDGE-STRAIGHT	1/4	1/4		6 1/4		6 1/4	KEEP

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6/17/24
STATUS: C/P TO 1ST FIT WITH CORRECTIONS.
ATTENDEES: ADRIENE/AMANDA/SIN
MODEL: NATE (SIZE M)
**VENDOR TO FOLLOW TARGET SPECS APPROX. PLEASE ADVISE IF NEED TO ADJUST SPECS.
**INTENT: CLASSIC

MAIN FIT CONCERNS:

1. AH IS LOW AND IT LIMITS LIFT
2. SLEEVE IS PULLING AWAY FROM THE BODY. UNDERARM WITH EXCESS FABRIC
3. SLEEVE IS LONG.
4. A LOT OF EXCESS ON BODY SIDE, ESPECIALLY AT BK RAGLAN.
5. THERE IS TOO MUCH BULKINESS AT SIDE PANEL AT AH JOIN. NEED TO INCREASE SIDE PANEL WIDTH AT AH
 - SIDE PANEL SEAMS ARE TOO CURVED.
6. PLEASE REVIEW CONSTRUCTION PAGE.
7. ALL OTHER TO GO BTS.

PATTERN CORRECTIONS:

1. NEED TO IMPROVE LIFT. RAISE AH. SEE REVISED SPECS.
2. FT BODY:
 - REDUCE FT RAGLAN CURVE BY RAISE AH, REDUCING X-FT, AND SHIFTING OUT AT NECK JOIN.
 - MAINTAIN NECK WIDTH AND DROP.
 - SCOOP FT AH ON BODY TO REDUCE UNDERARM DRAGLINES. APPROX 3/16-1/4" AT FT/BK UNDERARM.
3. BK BODY:
 - SCOOP OUT AT X-FT TO 0" AT NECK JOIN
 - SCOOP BK AH ON BODY TO REDUCE UNDERARM DRAGLINES. APPROX 3/16-1/4" AT FT/BK UNDERARM.
4. SLEEVE IS PULLING AWAY FROM BODY.
 - INCREASE CAP HEIGHT AT NECK JOIN.

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- RAISE HOOK AT INSEAM.
 - WHEN JOINING INSEAM OF SLEEVE, THERE IS A V SHAPE. SCOOP OUT FT/BK SLEEVE CURVE APPROX 3/16-1/4" . SEE PHOTO.
 - ADD INSEAM AT HEMLINE 1/4" TO 0" AT CENTER SLEEVE TO TRUE HEMLINE.
 - ADD CAP WIDTH AT BACK SLEEVE.
 - INCREASE DART DEPTH, SHORTEN DART LENGTH, AND SHIFT DART POINT FWD.
 - SHORTEN SLEEVE.
5. INCREASE SIDE PANEL WIDTH AT UNDERARM TO BE 2".
- REMOVE CURVE AT SIDE PANEL FT/BK SEAMS.
 - MUST ENSURE THEY ARE NOTCHED CORRECTLY.
6. ALL SPECS TO GO BTS.

CONSTRUCTION/WORKMANSHIP:

- OVERALL WORKMANSHIP IS OK.
- DNTS TO BE 1/8".
- SLEEVE INSEAM TO BE FLATLOCKED.
- REDUCE FLATLOCK WIDTH TO BE 3/16".
- MUST LAP FLATLOCK STITCH, DO NOT OVERLOCK AND THEN STITCH FLATLOCK. MUST BE TRUE FLATLOCK SEAM.
- **PLEASE ENSURE THERE ARE NO GLAZING MARKS FROM IRON. DO NOT HARD PRESS. ONLY SOFT PRESS OR STEAM
- IF SOFT PRESS OR STEAM, PLEASE ENSURE TO AIR OUT BEFORE PACKING TO AVOID MOLD.
- ENSURE TO CUT ALL LOOSE ENDS.

LOGO QUALITY/PLACEMENT:

- LOGO: TBD


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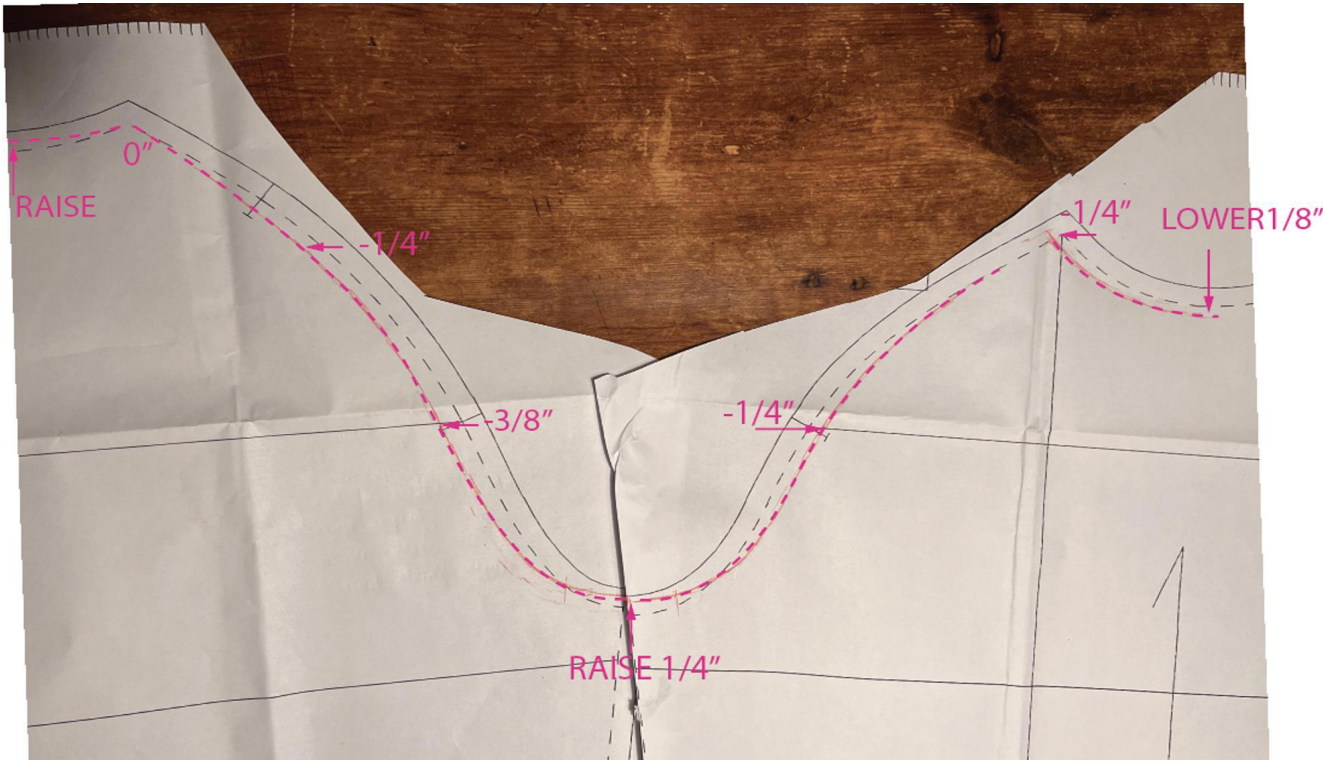
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FOR BALANCE ONLY. VENDOR TO FURTHER MEET SPECS. AH SADDLE IS VERY NARROW.



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