

Related Styles

Line Slot: ROC Ripstop Jogger	State: Production	Season: F25
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbbar
Fit Engineer: gpatterson		Sourcing Manager: melissa.gallagher
Design: F5WS213577	Sample LO: India	Production LO: India
Style Material Style	Style Description Pattern	Base Size Size Scale
AL9572 2135771	ROC™ Ripstop Jogger M25L9805	M XS - XXL
		Fit SMU Type
		Standard Color Add



Style	Material Style	Style Description	Design	Pattern	Base Size	Size Scale	Sample LO	Production LO
AR9572	2135773	ROC™ Ripstop Jogger	F5WS213577	M25AL9805	M	XS - XXL	India	India

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Part Specifications with Approved Suppliers

Line Slot: ROC Ripstop Jogger State: Production Season: F25
 Merchandise Division: Sportswear Merchandise Collection: Outdoor Product Class: Woven Pant
 Designer: Moona.Page Developer: jessie.desue LO Developer: triveni.hebbar Sourcing Manager: melissa.gallagher
 Fit Engineer: gpatterson



Design: F5WS213577 Sample LO: India Production LO: India Vendor Master INDIA Vendor Master INDIA
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 AL9572 2135771 ROC™ Ripstop Jogger M25L9805 M XS - XXL Standard Color Add

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
Fabric														
110234	4-5mm Ripstop Version of 087091 (Flex Roc)	yd	97% Cotton, 3% Elastane	unassigned	MaterialCoatingNone	unassigned	MaterialLaminateNone							
SHAHI EXPORTS PVT. LTD. WPD-SHIVAMOOGGA										India	2.32	0.0	37	60
131734	Piece dyed version of 094569 - Rapid Rivers with Stretch	yd	97% Cotton, 3% Elastane	unassigned	MaterialCoatingNone	Sanded/Peached (technical back), Peached (Tech face)	MaterialLaminateNone							
SHAHI EXPORTS PVT. LTD. WPD-SHIVAMOOGGA									094569	India	1.98	0.0	37	67
011953	Interlining Non-Woven Fusible Medium Weight for Garment Wash	yd	100% Polyester	unassigned	unassigned	unassigned	unassigned							
Freudenberg-Hong Kong									AP88	Taiwan	0.42	0.0	14	21
MaxBond									UD9937	Vietnam	0.39	0.0	10	20
PCC asia LLC									CL888	China	0.41	0.0	14	21
Trim														
130105	F25 5mm solid drawcord w/colored plastic tip	ea	98% Polyester, 2% Acetate	unassigned	unassigned	unassigned	unassigned	Size UM: ea						
Paiho Global									TBD	Taiwan	0.19	0.0	35	60
008166	1.5mm non stretch drawcord w/ticks 2 clr (ECO version use 082935)	yd	100% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: yd						
Chun Wo Ho Co. Ltd									320704	China	0.07	0.0	30	35
Gong Myung Korea									GM-8166	South Korea	0.0483	0.0	30	30
Paiho Global									008166	Taiwan	0.049	0.0	30	60
Naturub Group of Companies									BBA011534 (Multicolor) / BBA-011773 (Solid color)	Bangladesh	0.0442	0.0	30	30
FGV Sourced									008166	unassigned	0.0609	0.0	15	0
FGV - Shahi Exports Pvt. (SEP) Ltd.									008166	India	0.045	0.0	15	25
132080	42mm elastic-MUDA Pant	yd	82% Polyester, 18% Elastane	unassigned	unassigned	unassigned	unassigned	Size UM: yd						

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Design: F5WS213577 Sample LO: India Production LO: India Vendor Master INDIA Vendor Master INDIA
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 AL9572 2135771 ROC™ Ripstop Jogger M25L9805 M XS - XXL Standard Color Add

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
FGV - SEP - BALIJI SUPER SPANDEX									BSS/K.C.SP F/201	India	0.1315	0.0	20	30
Manohar Filaments									TBD	India	0.12	0.0	14	40
340001	1 in Woven Elastic. Black and White only 1 clr. FOB price is for white only FOR CAN STYLES PRODUCED IN VN use 110897	yd	46% Polypropylene, 32% Polyester, 22% Latex	unassigned	unassigned	unassigned	unassigned	Size UM: in Width: 1.0						
Gong Myung Korea									340001	South Korea	0.12	0.0	30	30
Sun Hod Enterprise Co Ltd (formerly Sang Hsin)									340001	Taiwan	0.081	0.079	30	30
Plummy (for Direct Development only)									340001	China	0.0542	0.0542	0	28
Cosmos Knitting International Co. Ltd.									340001	Vietnam	0.085	0.0	30	35
Elasticos Universales (Elitex)									T-409/1 inch	Guatemala	0.17	0.0	0	30
Naturub Group of Companies									BTP-007661	Bangladesh	0.0782	0.0	30	30
Paiho Global									340001	Taiwan	0.083	0.0	30	60
FGV - Shahi Exports Pvt. (SEP) Ltd.									340001	India	0.069	0.0	18	20
130978	39mm Columbia Heritage Logo Woven Label	ea	100% Recycled Polyester	unassigned	unassigned	Yarn Dyed	unassigned	Size UM: ea						
Manohar Filaments									TBD	India	0.03	0.0	30	30
132381	100.5mm Columbia Interior Pocket Bag Print Womens Ripstop Jogger	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: ea						
132088	22L metal snap	ea	100% Brass	unassigned	unassigned	Metal Finish	unassigned	Size UM: ea						
FGV - SEP - M.Y. AND UNION LIMITED HK									LA230219-15	China	0.065	0.0	30	0
ZHEJIANG WEIXING IMP AND EXP COMPANY LTD(SAB Zippers)									SABSPCLB170924	Bangladesh	0.0525	0.0	20	20
013264	Coats ASTRA Spun Poly Tex 60 for sewing lightweight woven and knits	meter	100% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: tex						
Coats Global Thread									EV65050	unassigned	0.00052	0.0	0	0
008214	Coats ASTRA Spun Polyester EV Tex 27 40/2	meter	100% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: tex						
Coats Global Thread									EV65120	unassigned	0.0003	0.0	0	0
061708	Coats Astra Tex 40 spun poly for sewing lightweight woven and knits	meter	100% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: tex						

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 Fit Engineer: gpatterson



Design: F5WS213577 Sample LO: India Production LO: India Vendor Master INDIA Vendor Master INDIA
 Production LO: Sourcing LO:
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 AL9572 2135771 ROC™ Ripstop Jogger M25L9805 M XS - XXL Standard Color Add

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
Coats Global Thread									EV65080	unassigned	0.00043	0.0	0	0
DD - Huamei Thread Company Limited (FNC only)									061708	unassigned	0.004	0.0	0	0
002614	Plastic Washer (Polyurethane) (use on all Snap Stud and Post or Eyelets if needed) Clear CAN BE USED FOR YOUTH	ea	100% Polyurethane	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Unitex International Button Accessories Ltd									002614	China	0.00559	0.0	28	40
FGV Sourced									002614	unassigned	0.0	0.0	0	0
Button International Company									002614	Taiwan	0.0013	0.0	35	40
Sungbo									002614	unassigned	0.0	0.0	0	0
126851	CHC-36 DACR-S EF P-TOP Concealed Coil Cloed AutoLk Crampor PI MatteEnml Sldr/PI PlasticTopStop MUST USE A CORDED PULL WITH THIS ZIPPER ROC PRODUCT ONLY	ea	36.56% Zinc, 34.43% Recycled Polyester, 26.65% Polyester, 2.36% Stainless Steel	unassigned	unassigned	Enameled Finish - Matte	unassigned	Size UM: ea Length: 4.0						
Ideal Fastener Global									IECCU36-C36SCJO-IP41	China	0.1489	0.0	21	28
YKK Global									CHC-36 DA4CR1 EFJ PB10 KENSIN NANTI PTO3 Concealed Coil Cloed AutoLk Crampor PI MatteEnml Sldr...	Taiwan	0.13	0.0	35	40
006564	33mm Care Content ECO Booklet Fold label with fully translated country of origin WHT/BLK for most, BLK/WHT for Titanium only, GRY/BLK is for Garment DYE ONLY- waiting on updated artwork	ea	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm						

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 Fit Engineer: gpatterson



Design: F5WS213577 Sample LO: India Production LO: India Vendor Master: INDIA Vendor Master: INDIA
 Style: Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 AL9572 2135771 ROC™ Ripstop Jogger M25L9805 M XS - XXL Standard Color Add

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
Dong Young									DY-006564	South Korea	0.04	0.0	15	15
Finotex El Salvador									006564	El Salvador	0.0	0.0	10	0
Avery Dennison Global									S2088861-8	China	0.016	0.0	30	30
Bao Shen (Apparel)									YL15110003 0 PS7530A5	unassigned	0.016	0.0	7	21
Nexgen Packaging Global									006564	unassigned	0.0221	0.0	21	28
132156	60mm Columbia Heritage MUD Woven loop label	ea	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: ea						
Manohar Filaments									TBD	India	0.13	0.0	30	30
054323	27mm CSC Country of Origin/Size Loop label ECO /No gender w/ Black Ground 3 clr	ea	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Avery Dennison Global									054323	China	0.03509	0.0	30	30
Dong Young									DY-054323	South Korea	0.034	0.0	30	30
097305	Columbia No Tech Hangtag	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: cm						
Hang Sang Press Co. Ltd									n/a	unassigned	0.0167	0.0	0	0
Bao Shen (Apparel)									097305	Vietnam	0.014	0.0	7	21
Finotex El Salvador									n/a	unassigned	0.0233	0.0	21	28
131833	W ROC Jogger Leg Standard Joker	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: in						
Hang Sang Press Co. Ltd									n/a	unassigned	0.062	0.0	0	0
121612	MSRP/UPC with RFID Specs for MSRP. Please refer to VAS specs for any exceptions. MSRP required on all product shipping to the US.	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Bao Shen (Apparel)									n/a	unassigned	0.049	0.0	7	0
Avery Dennison Global									n/a	unassigned	0.04875	0.0	14	0
131939	Columbia ROC No Tech Hangtag	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: in						
Hang Sang Press Co. Ltd									n/a	unassigned	0.073	0.0	0	0
980001	Polybag See Standard CCS 4200 for specifications	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Contractor									980001	unassigned	0.0	0.0	0	0

Color BOM

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Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbbar
Fit Engineer: gpatterson	Sourcing Manager: melissa.gallagher	
Design: F5WS213577	Sample LO: India	Production LO: India
Style Material Style	Style Description Pattern	Base Size Size Scale
AL9572 2135771	ROC™ Ripstop M25L9805	M XS - XXL
		Fit SMU Type
		Standard Color Add



Component	Details	Placement	Usage	Width	Marker Width	010-Black	254-Iron	257-Delta	397-Stone Green	466-Nocturnal
SAP Material Code						213577101 0	213577325 4	213577325 7	213577139 7	213577146 6
						213577301 0	213577125 4	213577125 7	213577339 7	213577346 6
SMU Accounts						N/A	N/A	N/A	N/A	N/A
Shell 1	110234 4-5mm Ripstop Version of 087091 (Flex Roc) Ripstop 97% Cotton, 3% Elastane 104 X 64 21 X 16+70D MaterialCoatingNone MaterialLaminateNone 230.0 g/m2 Piece Dye/Pad NA		1.39 yd	54.0	54	Black	Iron	Delta	Stone Green	Nocturnal
Lining 1	131734 Piece dyed version of 094569 - Rapid Rivers with Stretch Plain Weave 97% Cotton, 3% Elastane 128 X 64 40 X 40 spdx Sanded/Peached (technical back), Peached (Tech face) MaterialCoatingNone MaterialLaminateNone 126.0 g/m2 Piece Dye/Continuous NA		0.15 yd	54.0	54	Black	Iron	Delta	Stone Green	Nocturnal
Interfacing 1	011953 Interlining Non-Woven Fusible Medium Weight for Garment Wash Interlining 100% Polyester 40.0 g/m2		0.042 yd	60.0	60	White	White	White	White	White
Drawcord-Cording-Laces 1	130105 F25 5mm solid drawcord w/colored plastic tip		1 ea	0.0	0	Black, Black	Iron, Iron	Delta, Delta	Stone Green, Stone Green	Nocturnal, Nocturnal
Drawcord-Cording-Laces 2	008166 1.5mm non stretch drawcord w/ticks 2 clr (ECO version use 082935)	zipper phemo	0.16 yd	0.0	0	Black, Black	Iron, Iron	Delta, Delta	Stone Green, Stone Green	Nocturnal, Nocturnal

Color BOM

Line Slot: ROC Ripstop Jogger	State: Production	Season: F25
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbbar
Fit Engineer: gpatterson	Sourcing Manager: melissa.gallagher	
Design: F5WS213577	Sample LO: India	Production LO: India
Style Material Style	Style Description Pattern	Base Size Size Scale
AL9572 2135771	ROC™ Ripstop M25L9805	M XS - XXL
		Fit SMU Type
		Standard Color Add



Component	Details	Placement	Usage	Width	Marker Width	010-Black	254-Iron	257-Delta	397-Stone Green	466-Nocturnal
SAP Material Code						213577101 0	213577325 4	213577325 7	213577139 7	213577146 6
						213577301 0	213577125 4	213577125 7	213577339 7	213577346 6
Elastic 1	132080 42mm elastic-MUDA Pant	waist	1 yd	0.0	0	White	White	White	White	White
Elastic 2	340001 1 in Woven Elastic. Black and White only 1 clr. FOB price is for white only FOR CAN STYLES PRODUCED IN VN use 110897 Width: 1.0	hem	0.7 yd	0.0	0	White	White	White	White	White
Label Logo 1	130978 39mm Columbia Heritage Logo Woven Label		1 ea	0.0	0	Black, White, Compass Blue	Black, White, Compass Blue	Black, White, Compass Blue	Black, White, Compass Blue	Black, White, Compass Blue
Screen Print 1	132381 100.5mm Columbia Interior Pocket Bag Print Womens Ripstop Jogger		1 ea	0.0	0	White	Black	Black	Black	Black
Snaps 1	132088 22L metal snap	back pocket	1 ea	0.0	0	Antique Silver Finish	Antique Silver Finish	Antique Silver Finish	Antique Silver Finish	Antique Silver Finish
Thread 1	013264 Coats ASTRA Spun Poly Tex 60 for sewing lightweight woven and knits	topstitch	55 meter	0.0	0	DTM	DTM	DTM	DTM	DTM
Thread 2	008214 Coats ASTRA Spun Polyester EV Tex 27 40/2	overlock	245 meter	0.0	0	DTM	DTM	DTM	DTM	DTM
Thread 3	061708 Coats Astra Tex 40 spun poly for sewing lightweight woven and knits	bobbin	85 meter	0.0	0	DTM	DTM	DTM	DTM	DTM
Washer 1	002614 Plastic Washer (Polyurethane) (use on all Snap Stud and Post or Eyelets if needed) Clear CAN BE USED FOR YOUTH		1 ea	0.0	0	Clear	Clear	Clear	Clear	Clear
Zipper 1	126851 CHC-36 DACR-S EF P-TOP Concealed Coil Closd AutoLk Cramper PI MatteEnml Sldr/PI PlasticTopStop MUST USE A CORDED PULL WITH THIS ZIPPER ROC PRODUCT ONLY Length: 4.0	security pocket	1 ea	0.0	0	Black	Iron	Delta	Stone Green	Nocturnal

Color BOM

Line Slot: ROC Ripstop Jogger	State: Production	Season: F25
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbar
Fit Engineer: gpatterson	Sourcing Manager: melissa.gallagher	
Design: F5WS213577	Sample LO: India	Production LO: India
Style Material Style	Style Description Pattern	Base Size Size Scale
AL9572 2135771	ROC™ Ripstop M25L9805	M XS - XXL
		Fit Standard
		SMU Type Color Add



Component	Details	Placement	Usage	Width	Marker Width	010-Black	254-Iron	257-Delta	397-Stone Green	466-Nocturnal
SAP Material Code						213577101 0	213577325 4	213577325 7	213577139 7	213577146 6
						213577301 0	213577125 4	213577125 7	213577339 7	213577346 6
Label 1	006564 33mm Care Content ECO Booklet Fold label with fully translated country of origin WHT/BLK for most, BLK/WHT for Titanium only, GRY/BLK is for Garment DYE ONLY- waiting on updated artwork		1 ea	0.0	0	White, Black	White, Black	White, Black	White, Black	White, Black
Label 2	132156 60mm Columbia Heritage MUD Woven loop label		1 ea	0.0	0	Black, White, Compass Blue	Black, White, Compass Blue	Black, White, Compass Blue	Black, White, Compass Blue	Black, White, Compass Blue
Label 3	054323 27mm CSC Country of Origin/Size Loop label ECO /No gender w/ Black Ground 3 clr		1 ea	0.0	0	Black, White, Compass Blue	Black, White, Compass Blue	Black, White, Compass Blue	Black, White, Compass Blue	Black, White, Compass Blue
Hangtag Package Part	131833 W ROC Jogger Leg Standard Joker		1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork	Artwork
Hangtag Package Part	121612 MSRP/UPC with RFID Specs for MSRP. Please refer to VAS specs for any exceptions. MSRP required on all product shipping to the US.		1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork	Artwork
Hangtag Package Part	131939 Columbia ROC No Tech Hangtag		1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork	Artwork
Packaging 1	980001 Polybag See Standard CCS 4200 for specifications		1 ea	0.0	0	Stock	Stock	Stock	Stock	Stock
Packaging 2	980010 UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/ 4401 and MHW4402 for Mt Hardware for instructions		1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork	Artwork
Packaging 3	064194 Outer Carton for costing purpose only		1 ea	0.0	0	Stock	Stock	Stock	Stock	Stock

Color BOM

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Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbbar
Fit Engineer: gpatterson	Sourcing Manager: melissa.gallagher	
Design: F5WS213577	Sample LO: India	Production LO: India
Style Material Style	Style Description Pattern	Base Size Size Scale
AL9572 2135771	ROC™ Ripstop Jogger M25L9805	M XS - XXL
		Fit SMU Type
		Standard Color Add



Component	Details	Placement	Usage	Width	Marker Width	010-Black	254-Iron	257-Delta	397-Stone Green	466-Nocturnal
SAP Material Code						213577101 0	213577325 4	213577325 7	213577139 7	213577146 6
						213577301 0	213577125 4	213577125 7	213577339 7	213577346 6
Packaging 4	960340 Size Stickers Flat Pack Only Do not use on Hanger Goods Length: 165.1 Width: 25.0	size only	1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork	Artwork

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Colorless BOM

Line Slot: ROC Ripstop Jogger State: Production Season: F25
 Merchandise Division: Sportswear Merchandise Collection: Outdoor Product Class: Woven Pant
 Designer: Moona.Page Developer: jessie.desue LO Developer: triveni.hebbar Sourcing Manager: melissa.gallagher
 Fit Engineer: gpatterson

Design: F5WS21357 Sample LO: India Production LO: India

Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
AL9572	2135771	ROC™ Ripstop Jogger	M25L9805	M	XS - XXL	Standard	Color Add



Component	Details	Placement	Usage	Width	Marker Width
SAP Material Code					
Shell 1	110234 4-5mm Ripstop Version of 087091 (Flex Roc) Ripstop 97% Cotton, 3% Elastane 104 X 64 21 X 16+70D MaterialCoatingNone MaterialLaminateNone 230.0 g/m2 Piece Dye/Pad NA		1.39 yd	54.0	54
Lining 1	131734 Piece dyed version of 094569 - Rapid Rivers with Stretch Plain Weave 97% Cotton, 3% Elastane 128 X 64 40 X 40 spdx Sanded/Peached (technical back), Peached (Tech face) MaterialCoatingNone MaterialLaminateNone 126.0 g/m2 Piece Dye/Continuous NA		0.15 yd	54.0	54
Interfacing 1	011953 Interlining Non-Woven Fusible Medium Weight for Garment Wash Interlining 100% Polyester 40.0 g/m2		0.042 yd	60.0	60
Drawcord-Cording-Laces 1	130105 F25 5mm solid drawcord w/colored plastic tip		1 ea	0.0	0
Drawcord-Cording-Laces 2	008166 1.5mm non stretch drawcord w/ticks 2 clr (ECO version use 082935)	zipper phemo	0.16 yd	0.0	0
Elastic 1	132080 42mm elastic-MUDA Pant	waist	1 yd	0.0	0
Elastic 2	340001 1 in Woven Elastic. Black and White only 1 clr. FOB price is for white only FOR CAN STYLES PRODUCED IN VN use 110897 Width: 1.0	hem	0.7 yd	0.0	0
Label Logo 1	130978 39mm Columbia Heritage Logo Woven Label		1 ea	0.0	0
Screen Print 1	132381 100.5mm Columbia Interior Pocket Bag Print Womens Ripstop Jogger		1 ea	0.0	0
Snaps 1	132088 22L metal snap	back pocket	1 ea	0.0	0
Thread 1	013264 Coats ASTRA Spun Poly Tex 60 for sewing lightweight woven and knits	topstitch	55 meter	0.0	0
Thread 2	008214 Coats ASTRA Spun Polyester EV Tex 27 40/2	overlock	245 meter	0.0	0
Thread 3	061708 Coats Astra Tex 40 spun poly for sewing lightweight woven and knits	bobbin	85 meter	0.0	0

Colorless BOM



Line Slot: ROC Ripstop Jogger State: Production Season: F25
 Merchandise Division: Sportswear Merchandise Collection: Outdoor Product Class: Woven Pant
 Designer: Moona.Page Developer: jessie.desue LO Developer: triveni.hebbar Sourcing Manager: melissa.gallagher
 Fit Engineer: gpatterson

Design: F5WS213577 Sample LO: India Production LO: India

Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
AL9572	2135771	ROC™ Ripstop Jogger	M25L9805	M	XS - XXL	Standard	Color Add

Component	Details	Placement	Usage	Width	Marker Width
SAP Material Code					
Washer 1	002614 Plastic Washer (Polyurethane) (use on all Snap Stud and Post or Eyelets if needed) Clear CAN BE USED FOR YOUTH		1 ea	0.0	0
Zipper 1	126851 CHC-36 DACR-S EF P-TOP Concealed Coil Clsd AutoLk Crammer PI MatteEnml Sldr/PI PlasticTopStop MUST USE A CORDED PULL WITH THIS ZIPPER ROC PRODUCT ONLY Length: 4.0	security pocket	1 ea	0.0	0
Label 1	006564 33mm Care Content ECO Booklet Fold label with fully translated country of origin WHT/BLK for most, BLK/WHT for Titanium only, GRY/BLK is for Garment DYE ONLY- waiting on updated artwork		1 ea	0.0	0
Label 2	132156 60mm Columbia Heritage MUD Woven loop label		1 ea	0.0	0
Label 3	054323 27mm CSC Country of Origin/Size Loop label ECO /No gender w/ Black Ground 3 clr		1 ea	0.0	0
Hangtag Package Part	131833 W ROC Jogger Leg Standard Joker		1 ea	0.0	0
Hangtag Package Part	121612 MSRP/UPC with RFID Specs for MSRP. Please refer to VAS specs for any exceptions. MSRP required on all product shipping to the US.		1 ea	0.0	0
Hangtag Package Part	131939 Columbia ROC No Tech Hangtag		1 ea	0.0	0
Packaging 1	980001 Polybag See Standard CCS 4200 for specifications		1 ea	0.0	0
Packaging 2	980010 UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/ 4401 and MHW4402 for Mt Hardware for instructions		1 ea	0.0	0
Packaging 3	064194 Outer Carton for costing purpose only		1 ea	0.0	0
Packaging 4	960340 Size Stickers Flat Pack Only Do not use on Hanger Goods Length: 165.1 Width: 25.0	size only	1 ea	0.0	0

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Color Specification

Line Slot: ROC Ripstop Jogger	State: Production	Season: F25
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbbar
Fit Engineer: gpatterson		Sourcing Manager: melissa.gallagher
Design: F5WS213577	Sample LO: India	Production LO: India
Style AL9572	Material Style 2135771	Style Description Pattern ROC™ Ripstop Jogger
	Base Size M	Size Scale XS - XXL
		Fit Standard
		SMU Type Color Add



Component - Material	010-Black	254-Iron	257-Delta	397-Stone Green	429-Everblue	466-Nocturnal
Shell 1 - 110234						
Lining 1 - 131734	Black	Iron	Delta	Stone Green	Everblue	Nocturnal
Zipper 1 - 126851						
Interfacing 1 - 011953						
Elastic 1 - 132080	White	White	White	White	White	White
Elastic 2 - 340001						
Drawcord-Cording-Laces 1 - 130105						
Drawcord-Cording-Laces 2 - 008166	Black, Black	Iron, Iron	Delta, Delta	Stone Green, Stone Green	Everblue, Crushed Blue	Nocturnal, Nocturnal
Label Logo 1 - 130978						
Label 2 - 132156	Black, White, Compass Blue	Black, White, Compass Blue	Black, White, Compass Blue	Black, White, Compass Blue	Black, White, Compass Blue	Black, White, Compass Blue
Label 3 - 054323						
Screen Print 1 - 132381	White	Black	Black	Black	Black	Black
Snaps 1 - 132088	Antique Silver Finish	Antique Silver Finish	Antique Silver Finish	Antique Silver Finish	Antique Silver Finish	Antique Silver Finish
Thread 1 - 013264						
Thread 2 - 008214	DTM	DTM	DTM	DTM	DTM	DTM
Thread 3 - 061708						
Washer 1 - 002614	Clear	Clear	Clear	Clear	Clear	Clear
Label 1 - 006564	White, Black	White, Black	White, Black	White, Black	White, Black	White, Black
Hangtag Package Part - 131833						
Hangtag Package Part - 121612						
Hangtag Package Part - 131939	Artwork	Artwork	Artwork	Artwork	Artwork	Artwork
Packaging 2 - 980010						
Packaging 4 - 960340						
Packaging 1 - 980001	Stock	Stock	Stock	Stock	Stock	Stock
Packaging 3 - 064194						

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Costing BOM

Line Slot: ROC Ripstop Jogger	State: Production	Season: F25
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbar
Fit Engineer: gpatterson		Sourcing Manager: melissa.gallagher
Design: F5WS213577	Sample LO: India	Production LO: India
Style Material Style	Style Description Pattern	Base Size Size Scale
AL9572 2135771	ROC™ Ripstop Jogger M25L9805	M XS - XXL
		Fit SMU Type
		Standard Color Add



Colorway Number	Color Way	FOB Material	CIF Material	FOB Trim	CIF Trim	Allowance %	Total FOB	Total CIF
010	Black	3.652	0.000	1.174	0.000	0.0	4.826	0.000
254	Iron	3.652	0.000	1.174	0.000	0.0	4.826	0.000
257	Delta	3.652	0.000	1.174	0.000	0.0	4.826	0.000
397	Stone Green	3.652	0.000	1.174	0.000	0.0	4.826	0.000
429	Everblue	3.652	0.000	1.174	0.000	0.0	4.826	0.000
466	Nocturnal	3.652	0.000	1.174	0.000	0.0	4.826	0.000

Costing BOM

Line Slot: ROC Ripstop Jogger	State: Production	Season: F25
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbbar
Fit Engineer: gpatterson		Sourcing Manager: melissa.gallagher
Design: F5WS213577	Sample LO: India	Production LO: India
Style AL9572	Material Style 2135771	Style Description Pattern ROC™ Ripstop Jogger
	Base Size M	Size Scale XS - XXL
		Fit Standard
		SMU Type Color Add



Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Shell 1	110234	4-5mm Ripstop Version of 087091 (Flex Roc)	54.0	SHAHI EXPORT S PVT. LTD. WPD- SHIVAM OGGA	N	India	India	yd	0.0	2.32	0.0	1.390	3	3.322	0.000
Lining 1	131734	Piece dyed version of 094569 - Rapid Rivers with Stretch	54.0	SHAHI EXPORT S PVT. LTD. WPD- SHIVAM OGGA	N	India	India	yd	0.0	1.98	0.0	0.150	5	0.312	0.000
Interfacing 1	011953	Interlining Non- Woven Fusible Medium Weight for Garment Wash	60.0	PCC asia LLC	Y	China	India	yd	0.0	0.41	0.0	0.042	3	0.018	0.000

Costing BOM

Line Slot: ROC Ripstop Jogger
 Merchandise Division: Sportswear
 Designer: Moona.Page
 Fit Engineer: gpatterson

Merchandise Collection: Outdoor
 Developer: jessie.desue

State: Production
 Product Class: Woven Pant
 LO Developer: triveni.hebbbar

Season: F25
 Sourcing Manager: melissa.gallagher



Design: F5WS213577	Sample LO: India	Production LO: India
Style Material Style	Style Description Pattern	Base Size Size Scale
AL9572 2135771	ROC™ Ripstop M25L9805	M XS - XXL
		Fit Standard
		SMU Type Color Add

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Drawcord-Cording-Laces 1	130105	F25 5mm solid drawcord w/colored plastic tip	0.0	Paiho Global	N	Taiwan	Taiwan-Taipei	ea	0.0	0.19	0.0	1.000	7.0	0.203	0.000
Drawcord-Cording-Laces 2	008166	1.5mm non stretch drawcord w/ticks 2 clr (ECO version use 082935)	0.0	Paiho Global	N	Taiwan	Taiwan-Taipei	yd	0.0	0.049	0.0	0.160	7.0	0.008	0.000
Elastic 1	132080	42mm elastic-MUDA Pant	0.0	Manohar Filaments	Y	India	India	yd	0.0	0.12	0.0	1.000	0.0	0.120	0.000
Elastic 2	340001	1 in Woven Elastic. Black and White only 1 clr. FOB price is for white only FOR CAN STYLES PRODUCED IN VN use 110897	0.0	FGV - Shahi Exports Pvt. (SEP) Ltd.	Y	India	India	yd	0.058	0.069	0.0	0.700	7.0	0.052	0.000

Costing BOM

Line Slot: ROC Ripstop Jogger
 Merchandise Division: Sportswear
 Designer: Moona.Page
 Fit Engineer: gpatterson

Merchandise Collection: Outdoor
 Developer: jessie.desue

State: Production
 Product Class: Woven Pant
 LO Developer: triveni.hebbbar

Season: F25
 Sourcing Manager: melissa.gallagher



Design: F5WS213577	Sample LO: India	Production LO: India
Style AL9572	Material Style 2135771	Style Description Pattern ROC™ Ripstop Jogger
		Base Size M
		Size Scale XS - XXL
		Fit Standard
		SMU Type Color Add

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Label Logo 1	130978	39mm Columbia Heritage Logo Woven Label	0.0	Manohar Filaments	N	India	India	ea	0.0	0.03	0.0	1.000	0.0	0.030	0.000
Screen Print 1	132381	100.5mm Columbia Interior Pocket Bag Print Womens Ripstop Jogger	0.0	FGV - Shahi Exports Pvt. (SEP) Ltd.	N	India	India	ea	0.0	0.0	0.0	1.000	2.0	0.000	0.000
Snaps 1	132088	22L metal snap	0.0	FGV - SEP - M.Y. AND UNION LIMITED HK	N	China	India	ea	0.0	0.065	0.0	1.000	0.0	0.065	0.000
Thread 1	013264	Coats ASTRA Spun Poly Tex 60 for sewing lightweight woven and knits	0.0	Coats Global Thread	N	unassigne d	Portland	meter	0.0	0.00052	0.0	55.000	5.0	0.030	0.000

Costing BOM

Line Slot: ROC Ripstop Jogger
 Merchandise Division: Sportswear
 Designer: Moona.Page
 Fit Engineer: gpatterson

Merchandise Collection: Outdoor
 Developer: jessie.desue

State: Production
 Product Class: Woven Pant
 LO Developer: triveni.hebbar

Season: F25
 Sourcing Manager: melissa.gallagher



Design: F5WS213577	Sample LO: India	Production LO: India
Style Material Style: AL9572 2135771	Style Description Pattern: ROC™ Ripstop Jogger M25L9805	Base Size: M
	Size Scale: XS - XXL	Fit: Standard
		SMU Type: Color Add

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Thread 2	008214	Coats ASTRA Spun Polyester EV Tex 27 40/2	0.0	Coats Global Thread	N	unassigned	Portland	meter	0.0	0.0003	0.0	245.000	5.0	0.077	0.000
Thread 3	061708	Coats Astra Tex 40 spun poly for sewing lightweight woven and knits	0.0	Coats Global Thread	N	unassigned	Portland	meter	0.0	0.00043	0.0	85.000	5.0	0.038	0.000
Washer 1	002614	Plastic Washer (Polyurethane) (use on all Snap Stud and Post or Eyelets if needed) Clear CAN BE USED FOR YOUTH	0.0	Unitex International Button Accessories Ltd	N	China	Portland	ea	0.0	0.00559	0.0	1.000	3.0	0.006	0.000

Costing BOM

Line Slot: ROC Ripstop Jogger	State: Production	Season: F25
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbbar
Fit Engineer: gpatterson		Sourcing Manager: melissa.gallagher
Design: F5WS213577	Sample LO: India	Production LO: India
Style AL9572	Material Style 2135771	Style Description ROC™ Ripstop Jogger
	Pattern M25L9805	Base Size M
		Size Scale XS - XXL
		Fit Standard
		SMU Type Color Add



Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Zipper 1	126851	CHC-36 DACR-S EF P-TOP Concealed Coil Closd AutoLk Cramper PI MatteEnml Sldr/PI PlasticTopStop MUST USE A CORDED PULL WITH THIS ZIPPER ROC PRODUCT ONLY	0.0	YKK Global	N	Taiwan	Portland	ea	0.0	0.13	0.0	1.000	1.0	0.131	0.000

Costing BOM

Line Slot: ROC Ripstop Jogger
 Merchandise Division: Sportswear
 Designer: Moona.Page
 Fit Engineer: gpatterson

Merchandise Collection: Outdoor
 Developer: jessie.desue

State: Production
 Product Class: Woven Pant
 LO Developer: triveni.hebbbar

Season: F25
 Sourcing Manager: melissa.gallagher



Design: F5WS213577 Sample LO: India Production LO: India
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 AL9572 2135771 ROC™ Ripstop Jogger M25L9805 M XS - XXL Standard Color Add

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Label 1	006564	33mm Care Content ECO Booklet Fold label with fully translated country of origin WHT/BLK for most, BLK/WHT for Titanium only, GRY/BLK is for Garment DYE ONLY- waiting on updated artwork	0.0	Avery Dennison Global	N	China	Portland	ea	0.0	0.016	0.0	1.000	3.0	0.016	0.000
Label 2	132156	60mm Columbia Heritage MUD Woven loop label	0.0	Manohar Filaments	N	India	India	ea	0.0	0.13	0.0	1.000	1.0	0.131	0.000

Costing BOM

Line Slot: ROC Ripstop Jogger	State: Production	Season: F25
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbbar
Fit Engineer: gpatterson		Sourcing Manager: melissa.gallagher
Design: F5WS213577	Sample LO: India	Production LO: India
Style AL9572	Material Style 2135771	Style Description Pattern ROC™ Ripstop Jogger
	Style Description Pattern M25L9805	Base Size M
		Size Scale XS - XXL
		Fit Standard
		SMU Type Color Add



Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Label 3	054323	27mm CSC Country of Origin/Size Loop label ECO /No gender w/ Black Ground 3 clr	0.0	Avery Dennison Global	N	China	Portland	ea	0.0	0.03509	0.0	1.000	3.0	0.036	0.000
Hangtag Package Part	131833	W ROC Jogger Leg Standard Joker	0.0	Hang Sang Press Co. Ltd	N	unassigned	Portland	ea	0.0	0.062	0.0	1.000	0.0	0.062	0.000
Hangtag Package Part	121612	MSRP/UPC with RFID Specs for MSRP. Please refer to VAS specs for any exceptions. MSRP required on all product shipping to the US.	0.0	Avery Dennison Global	N	unassigned	Portland	ea	0.0	0.04875	0.0	1.000	5.0	0.051	0.000

Costing BOM

Line Slot: ROC Ripstop Jogger
 Merchandise Division: Sportswear
 Designer: Moona.Page
 Fit Engineer: gpatterson

Merchandise Collection: Outdoor
 Developer: jessie.desue

State: Production
 Product Class: Woven Pant
 LO Developer: triveni.hebbar

Season: F25
 Sourcing Manager: melissa.gallagher



Design: F5WS213577	Sample LO: India	Production LO: India
Style Material Style	Style Description Pattern	Base Size Size Scale
AL9572 2135771	ROC™ Ripstop Jogger M25L9805	M XS - XXL
		Fit Standard
		SMU Type Color Add

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Hangtag Package Part	131939	Columbia ROC No Tech Hangtag	0.0	Hang Sang Press Co. Ltd	N	unassigned	Portland	ea	0.0	0.073	0.0	1.000	3.0	0.075	0.000
Packaging 1	980001	Polybag See Standard CCS 4200 for specifications	0.0	Contractor	N	unassigned	Hong Kong	ea	0.0	0.0	0.0	1.000	3.0	0.000	0.000
Packaging 2	980010	UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/4401 and MHW4402 for Mt Hardware for instructions	0.0	Avery Dennison Global	Y	China	Portland	ea	0.0	0.01089	0.0	1.000	5.0	0.011	0.000
Packaging 3	064194	Outer Carton for costing purpose only	0.0	Contractor	N	unassigned	Hong Kong	ea	0.0	0.0	0.0	1.000	3.0	0.000	0.000

Costing BOM

Line Slot: ROC Ripstop Jogger	State: Production	Season: F25
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbbar
Fit Engineer: gpatterson		Sourcing Manager: melissa.gallagher
Design: F5WS213577	Sample LO: India	Production LO: India
Style AL9572	Material Style 2135771	Style Description ROC™ Ripstop Jogger
	Pattern M25L9805	Base Size M
		Size Scale XS - XXL
		Fit Standard
		SMU Type Color Add



Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Packaging 4	960340	Size Stickers Flat Pack Only Do not use on Hanger Goods	0.0	Avery Dennison Global	Y	unassigned	Portland	ea	0.0	0.03	0.0	1.000	8.0	0.032	0.000

Costing BOM

Line Slot: ROC Ripstop Jogger	State: Production	Season: F25
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbbar
Fit Engineer: gpatterson		Sourcing Manager: melissa.gallagher
Design: F5WS213577	Sample LO: India	Production LO: India
Style Material Style	Style Description Pattern	Base Size Size Scale
AL9572 2135771	ROC™ Ripstop Jogger M25L9805	M XS - XXL
		Fit SMU Type
		Standard Color Add



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Instructions



Line Slot: ROC Ripstop Jogger		State: Production		Season: F25			
Merchandise Division: Sportswear		Merchandise Collection: Outdoor		Product Class: Woven Pant			
Designer: Moona.Page		Developer: jessie.desue		LO Developer: triveni.hebbar			
Sourcing Manager: melissa.gallagher		Fit Engineer: gpatterson					
Design:	F5WS21357 7	Sample LO:	India	Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
AL9572	2135771	ROC™ Ripstop Jogger	M25L9805	M	XS - XXL	Standard	Color Add

Category	Subcategory	Description	Comments
MISCELLANEOUS	BACKTACK	LENGTH SIZED TO FIT	follow sketch 1/1 hidden at crotch
EYELETS (SEWN)	EYELETS (SEWN)	SEE COMMENTS	(2) CF drawcord exit

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Care Report

Line Slot: ROC Ripstop Jogger		State: Production		Season: F25			
Merchandise Division: Sportswear		Merchandise Collection: Outdoor		Product Class: Woven Pant			
Designer: Moona.Page		Developer: jessie.desue		LO Developer: triveni.hebbar			
Fit Engineer: gpatternon				Sourcing Manager: melissa.gallagher			
Design:	F5WS213577	Sample LO:	India	Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
AL9572	2135771	ROC™ Ripstop Jogger	M25L9805	M	XS - XXL	Standard	Color Add



Care Code: 1004		Color Way Number	Color Way Name
English	Machine Wash Warm Gentle, Wash Separately, Do Not Bleach, Tumble Dry Low, Iron Low, If Present Do Not Iron Decal, Drycleanable		
French	Lavage machine à l'eau tiède, Cycle délicat, Laver séparément, Ne pas utiliser d'eau de javel, Séchage machine, basse température, Repasser à basse température, Le cas échéant, ne pas repasser la décalcomanie, Nettoyable à sec	010	Black
German	Schonwaschgang mit warmem Wasser, Separat waschen, Keine Bleichmittel verwenden, Trocknen im Wäschetrockner bei niedriger Temperatur, Bügeln mit niedriger Temperatur, Falls vorhanden, Dekorbild nicht bügeln, Reinigungsfähig	254	Iron
Portuguese	Lavar à maquina com água morna, ciclo para roupas delicadas, Lavar separadamente, Não alvejar, Secar à máquina em temperatura baixa, Passar a ferro em baixa temperatura, Se presente, não passar o ferro sobre o decalque, Lavável a seco	257	Delta
Spanish	Lavar a máquina con agua tibia y en ciclo delicado, Lavar por separado, No usar lejía, Usar secadora a temperatura baja, Planchar a temperatura baja, En su caso, no planche la pegatina, Lavable en seco	397	Stone Green
Italian	Lavare in lavatrice in acqua tiepida, ciclo delicato, Lavare separatamente, Non candeggiare, Asciugare a tamburo a bassa temperatura, Stirare con ferro a temperatura bassa, Se presente, non stirare la decalcomania, Lavabile a secco	429	Everblue
Russian	Щадящая машинная стирка в теплой воде, Стирать отдельно, Не отбеливать, Сушить при низкой температуре, Гладить при низкой температуре, Если есть, не гладить наклейки и росписи на текстиле, Химчистка допускается	466	Nocturnal
Czech Republic	Praní v pračce při střední teplotě, jemný cyklus, Prát samostatně, Nebělit, Sušení v sušičce, nízká teplota, Žehlení při nízké teplotě, Nežehlit obtisky, jsou-li přítomny, Vhodné k chemickému čištění		
Hebrew	כביסה במכונה במים פושרים, כביסה עדינה, לכבס בגפרד, לא להלבין, לייבש במייבש כביסה בחום נמוך, לגהץ בחום נמוך, אם ישנה, לא לגהץ את מדבקת הדקאל, ניתן לנקות בניקוי יבש		
Hungarian	Géppel mossa, meleg vízzel, kímélő programmal, Különválasztva mossa, Ne használjon fehérítőt, Szárítógépben alacsony hőfokon szárítsa, Alacsony hőfokon vasalja, Ha van az anyagon matrica, azt ne vasalja, Vegytisztítható		
Polish	Prac w temperaturze nie przekraczającej 40°C, cykl delikatny, Prac oddzielnie, Nie chlorować, Można suszyć bębnowo, niska temperatura, Prasować w temperaturze do 100°C, Nie prasować ozdób, jeśli są obecne, Można czyścić chemicznie		
Portuguese Brazil	Lavar à maquina com água morna, ciclo para roupas delicadas, Lavar separadamente, Não alvejar, Secar em tambor rotativo em temperatura baixa, Passar a ferro em baixa temperatura, Se presente, não passar o ferro sobre o decalque, Lavável a seco		
Slovakian	Perte v pračce v teplej vode, šetriaci program, Perte oddelene, Neodfarbujte, Sušte v bubnovej sušičke pri nízkych otáčkach, Žehlite žehličkou s nízkou teplotou, Ak má štítok, nežehlite ho, Môže sa čistiť chemicky		
Slovenian	Nežno toplo strojno pranje, Prati posebej, Ne belite, Nizko strojno sušenje, Nizko likanje, Če obstaja, ne likati nalepk, Za suho čiščenje		
Spanish Latin American	Lavar a máquina con agua tibia y en ciclo delicado, Lavar por separado, No usar blanqueador, Usar secadora a temperatura baja, Planchar a temperatura baja, En su caso, no planche el diseño impreso, Lavable en seco		
Turkish	Makinada Yikanır, Ilik, Narin Program, Ayrı Yıkayın, Ağartıcı Kullanmayın, Tambur Kurutma, Düşük, Düşük Isıda Ütüleyin, Varsa Çıkartmayı Ütülemeyin, Kuru Temizleme Yapılır		
Chinese Simplified	温水慢循环机洗, 分开洗涤, 请勿漂白, 低温滚筒烘干, 低温熨烫, 如有, 请勿熨烫贴花, 可干洗		
Chinese Traditional	溫水慢迴圈機洗, 分開洗滌, 請勿漂白, 低溫滾筒烘乾, 低溫熨燙, 如有, 請勿熨燙貼花, 可乾洗		
Japanese	洗濯機ぬるま湯洗い(デリケートコース), 個別に洗濯してください, 漂白剤使用不可, 乾燥機使用可(低温), アイロン可(低温), 転写シールへのアイロン使用不可(ある場合), ドライクリーニング可		
Korean	가, , , 가, , , 가,		
Danish	Varm maskinvask, skåne, Vask separat, Må ikke afbleges, Tør i tørretumbler, lav, Stryges ved lav temperatur, Tryk må ikke stryges, Kan renses kemisk		

Care Report

Line Slot: ROC Ripstop Jogger	State: Production	Season: F25
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbbar
Fit Engineer: gpatterson		Sourcing Manager: melissa.gallagher
Design: F5WS213577	Sample LO: India	Production LO: India
Style AL9572	Material Style 2135771	Style Description ROC™ Ripstop Jogger
	Pattern M25L9805	Base Size M
		Size Scale XS - XXL
		Fit Standard
		SMU Type Color Add



Norwegian	Maskinvask varm, forsiktig, Vaskes separat, Må ikke blekes, Tørketrommel, lav, Strykes lav temp., Ikke bruk strykejern på klistremerke, Kan renses
Swedish	Maskintvättas varmt mjuk cykel, Tvättas separat, Får inte blekas, Torktumlas på låg nivå, Stryks på lägsta nivå, Dekal får inte strykas om befintlig, Tål kemtvätt
Dutch	In wasmachine wassen, warm zacht, Apart wassen, Niet bleken, In droger op laag, Op laag strijken, Indien aanwezig sticker niet strijken, Mag gestoomd worden
French Canadian	Laver à la machine à l'eau tiède, cycle délicat, Laver séparément, Ne pas utiliser d'agent de blanchiment, Séchage par culbutage à basse température, Repasser à basse température, Ne pas repasser de décalcomanie, Peut se nettoyer à sec



Content Report

Line Slot: ROC Ripstop Jogger	State: Production	Season: F25
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbbar
Fit Engineer: gpatterson		Sourcing Manager: melissa.gallagher
Design: F5WS213577	Sample LO: India	Production LO: India
Style AL9572	Material Style 2135771	Style Description Pattern ROC™ Ripstop Jogger
	Base Size M	Size Scale XS - XXL
		Fit Standard
		SMU Type Color Add



CONTENT CODE: SHV		Color Way Number	Color Way Name
Shell: 97% Cotton, 3% Elastane			
Lining: 97% Cotton, 3% Elastane Exclusive of Trimming			
FRENCH	Extérieur: 97% Coton, 3% Élasthanne	257	Delta
	Doublure: 97% Coton, 3% Élasthanne Sauf les bordures	010	Black
		429	Everblue
GERMAN	Außenhülle: 97% Baumwolle, 3% Elastan	466	Nocturnal
	Futter: 97% Baumwolle, 3% Elastan Ohne Besatz	254	Iron
PORTUGUESE	Exterior: 97% Algodão, 3% Elastano	397	Stone Green
	Revestimento: 97% Algodão, 3% Elastano Sem orlas		
SPANISH	Cubierta: 97% Algodón, 3% Elastano		
	Revestimiento: 97% Algodón, 3% Elastano Exclusivo de los ribetes		
ITALIAN	Guscio esterno: 97% Cotone, 3% Elastan		
	Fodera: 97% Cotone, 3% Elastan Ad eccezione dei bordini		
RUSSIAN	Оболочка: 97% Хлопок, 3% Эластан		
	Подклад: 97% Хлопок, 3% Эластан Без дополнительных деталей		
CZECH REPUBLICAN	Skořepina: 97% Bavlna, 3% Elastan		
	Podšívka: 97% Bavlna, 3% Elastan Bez nášivek		
HEBREW	מעטפת חיצונית: בטנה:	97% כותנה, 3% אלסטן	
		97% כותנה, 3% אלסטן ללא קישוט	
HUNGARIAN	Külső: 97% Pamut, 3% Elasztán		
	Bélés: 97% Pamut, 3% Elasztán Szegélydíszen kívül		
POLISH	Powłoka: 97% Bawełna, 3% Elastan		
	Podszewka: 97% Bawełna, 3% Elastan Wyłączając naszywki		
PORTUGUESE BRAZIL	Exterior: 97% Algodão, 3% Elastano		
	Forro: 97% Algodão, 3% Elastano Sem adornos		
SLOVAKIAN	Plášť: 97% Bavlna, 3% Elastan		
	Podšívka: 97% Bavlna, 3% Elastan Okrem lemovania		
SLOVENIAN	Lupina: 97% Bombaž, 3% Elastan		
	Podloga: 97% Bombaž, 3% Elastan Brez obrezovanja		
SPANISH LATIN AMERICAN	Cubierta: 97% Algodón, 3% Elastano		
	Revestimiento: 97% Algodón, 3% Elastano Exclusivo de los ribetes		
TURKISH	Kabuk: 97% Pamuk, 3% Elastan		
	Astar: 97% Pamuk, 3% Elastan Süsler Hariç		

Content Report

Line Slot: ROC Ripstop Jogger	State: Production	Season: F25
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbbar
Fit Engineer: gpatterson		Sourcing Manager: melissa.gallagher
Design: F5WS213577	Sample LO: India	Production LO: India
Style: AL9572	Material Style: 2135771	Style Description: ROC™ Ripstop Jogger
	Pattern: M25L9805	Base Size: M
		Size Scale: XS - XXL
		Fit: Standard
		SMU Type: Color Add



CHINESE SIMPLIFIED	外壳:	97% 棉, 3% 弹性
	衬里:	97% 棉, 3% 弹性 不包括装饰品
CHINESE TRADITIONAL	外壳:	97% 棉, 3% 弹性
	衬里:	97% 棉, 3% 弹性 不包括装饰品
JAPANESE	シエル:	97% 綿, 3% エラスティン
	裏地:	97% 綿, 3% エラスティン 装饰品を除く
KOREAN	:	97% , 3%
	:	97% , 3%
DANISH	Skal:	97% Bomuld, 3% Elastan
	Foring:	97% Bomuld, 3% Elastan Inkluderer ikke kant
NORWEGIAN	Skall:	97% Bomull, 3% Elastan
	Foring:	97% Bomull, 3% Elastan Eksklusiv trimming
SWEDISH	Ytterdel:	97% Bomull, 3% Elastan
	Foder:	97% Bomull, 3% Elastan Utan trimming
DUTCH	Schelp:	97% Katoen, 3% Elastaan
	Bekleding:	97% Katoen, 3% Elastaan Exclusief trimmen
FRENCH CANADIAN	Extérieur:	97% Coton, 3% Élasthanne
	Doublure:	97% Coton, 3% Élasthanne Exclut les bordures

Pattern Piece Detail



Line Slot: ROC Ripstop Jogger		State: Production		Season: F25			
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant					
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbbar	Sourcing Manager: melissa.gallagher				
Fit Engineer: gpatterson							
Design:	F5WS21357 7	Sample LO:	India	Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
AL9572	2135771	ROC™ Ripstop Jogger	M25L9805	M	XS - XXL	Standard	Color Add

M25L9805 -

Component	Quantity	Long Description	Abbreviation	Code
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Measurements

Line Slot: ROC Ripstop Jogger	State: Production	Season: F25
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbbar
Fit Engineer: gpatterson		Sourcing Manager: melissa.gallagher
Design: F5WS213577	Sample LO: India	Production LO: India
Style Material Style	Style Description Pattern	Base Size Size Scale
AL9572 2135771	ROC™ Ripstop Jogger M25L9805	M XS - XXL
		Fit SMU Type
		Standard Color Add



Sort Order	Use	Type	Placemen t	(+/-)	XS	S	M	L	XL	XXL	
Grade Rule: CSC Womens Sportswear Pants and Capri - XXS-XXL (M) - NT - Block: null											
4101.0	WAIST WIDTH AT TOP (Relaxed) - circumference	QC	Graded		0.0	27.5	29.5	32.0	35.0	38.5	42.0
4102.0	WAIST WIDTH AT TOP (Extended) - circumference	QC	Graded		0.0	33.5	35.5	38.0	41.0	44.5	48.0
4150.0	WAISTBAND HEIGHT - bottoms		Graded		0.0	1.5	1.5	1.5	1.5	1.5	1.5
4200.0	HIP WIDTH POSITION - at side seam - including waistband		Graded		0.0	6.5	7.0	7.5	8.0	8.5	9.0
4201.0	HIP WIDTH POSITION - at front rise - including waistband		Graded		0.0	5.5	6.0	6.5	7.0	7.5	8.0
4250.0	HIP WIDTH (Bottoms) - circumference	QC	Graded		0.0	37.5	39.5	42.0	45.0	48.5	52.0
4400.0	FRONT RISE - from top of waistband	QC	Graded		0.0	9.75	10.5	11.25	12.0	12.75	13.5
4450.0	BACK RISE - from top of waistband	QC	Graded		0.0	14.0	14.75	15.5	16.25	17.0	17.75
4600.0	THIGH WIDTH - circumference - 1 inch down from crotch seam	QC	Graded		0.0	22.5	24.0	25.75	27.75	30.0	32.25
4700.0	KNEE WIDTH POSITION - down from crotch seam		Graded		0.0	14.0	14.0	14.0	14.0	14.0	14.0
4730.0	KNEE WIDTH - circumference	QC	Graded		0.0	16.875	18.125	19.5	21.0	22.75	24.5
4780.0	CALF WIDTH POSITION - down from crotch seam		Varies By Style		0.0	19.0	19.0	19.0	19.0	19.0	19.0
4790.0	CALF WIDTH - circumference	QC	Varies By Style		0.0	14.875	16.125	17.5	19.0	20.75	22.5
4801.0	PANT LEG OPENING (Relaxed) - circumference	QC	Varies By Style		0.0	8.75	9.5	10.25	11.0	11.75	12.5

Measurements

Line Slot: ROC Ripstop Jogger
 Merchandise Division: Sportswear
 Designer: Moona.Page
 Fit Engineer: gpatterson

Merchandise Collection: Outdoor
 Developer: jessie.desue

State: Production
 Product Class: Woven Pant
 LO Developer: triveni.hebbar

Season: F25
 Sourcing Manager: melissa.gallagher



Design: F5WS213577	Sample LO: India	Production LO: India
Style Material Style	Style Description Pattern	Base Size Size Scale
AL9572 2135771	ROC™ Ripstop Jogger M25L9805	M XS - XXL

Sort Order	Use	Type	Placemen t	(+/-)	XS	S	M	L	XL	XXL
4802.0	PANT LEG OPENING (Extended) - circumference	QC	Varies By Style	0.0	12.625	13.875	15.25	16.0	16.75	17.5
5100.0	PANT INSEAM LENGTH - Regular	QC	Graded	0.0	28.0	28.0	28.0	28.0	28.0	28.0
5101.0	PANT INSEAM LENGTH - Short	QC	Graded	0.0	26.0	26.0	26.0	26.0	26.0	26.0
5102.0	PANT INSEAM LENGTH - Long	QC	Graded	0.0	30.0	30.0	30.0	30.0	30.0	30.0
5600.0	PANT OUTSEAM LENGTH - with waistband - Regular	QC	Graded	0.0	37.25	37.875	38.5	39.125	39.75	40.375
5601.0	PANT OUTSEAM LENGTH - with waistband - Short	QC	Graded	0.0	35.25	35.875	36.5	37.125	37.75	38.375
5602.0	PANT OUTSEAM LENGTH - with waistband - Long	QC	Graded	0.0	39.25	39.875	40.5	41.125	41.75	42.375
6610.0	FRONT POCKET OPENING - horizontal from side seam - along waist seam or waist stitching		Graded	0.0	1.25	1.5	1.5	1.5	1.75	1.75
6611.0	FRONT POCKET OPENING - vertical from waist seam or waist stitching		Graded	0.0	6.75	7.0	7.0	7.0	7.25	7.25
6720.0	BACK POCKET OPENING		Graded	0.0	5.25	5.5	5.5	5.5	5.75	5.75
930.0	Drawcord-Cording-Laces 1		Component	0.0	47.5	49.5	52.0	55.0	58.5	62.0
960.0	Drawcord-Cording-Laces 2		Component	zipper phemo	0.0	7.5	7.5	7.5	7.5	7.5
1070.0	Elastic 1		Component	waist	0.0	28.5	30.25	32.75	35.75	39.25
1090.0	Elastic 2		Component	hem	0.0	9.75	10.5	11.25	12.0	12.75

Measurements

Line Slot: ROC Ripstop Jogger	State: Production	Season: F25
Merchandise Division: Sportswear	Merchandise Collection: Outdoor	Product Class: Woven Pant
Designer: Moona.Page	Developer: jessie.desue	LO Developer: triveni.hebbbar
Fit Engineer: gpatterson		Sourcing Manager: melissa.gallagher
Design: F5WS213577	Sample LO: India	Production LO: India
Style AL9572	Material Style 2135771	Style Description Pattern ROC™ Ripstop Jogger
	Base Size M	Size Scale XS - XXL
	Fit Standard	SMU Type Color Add



Sort Order		Use	Type	Placemen t	(+/-)	XS	S	M	L	XL	XXL
3670.0	Zipper 1		Compon ent	security pocket	0.0	7.75	8.0	8.0	8.0	8.25	8.25

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Technical

Line Slot: ROC Ripstop Jogger		State: Production		Season: F25			
Merchandise Division: Sportswear		Merchandise Collection: Outdoor		Product Class: Woven Pant			
Designer: Moona.Page		Developer: jessie.desue		LO Developer: triveni.hebbar			
Fit Engineer: gpatterson				Sourcing Manager: melissa.gallagher			
Design:	F5WS21357 7	Sample LO:	India	Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
AL9572	2135771	ROC™ Ripstop Jogger	M25L9805	M	XS - XXL	Standard	Color Add

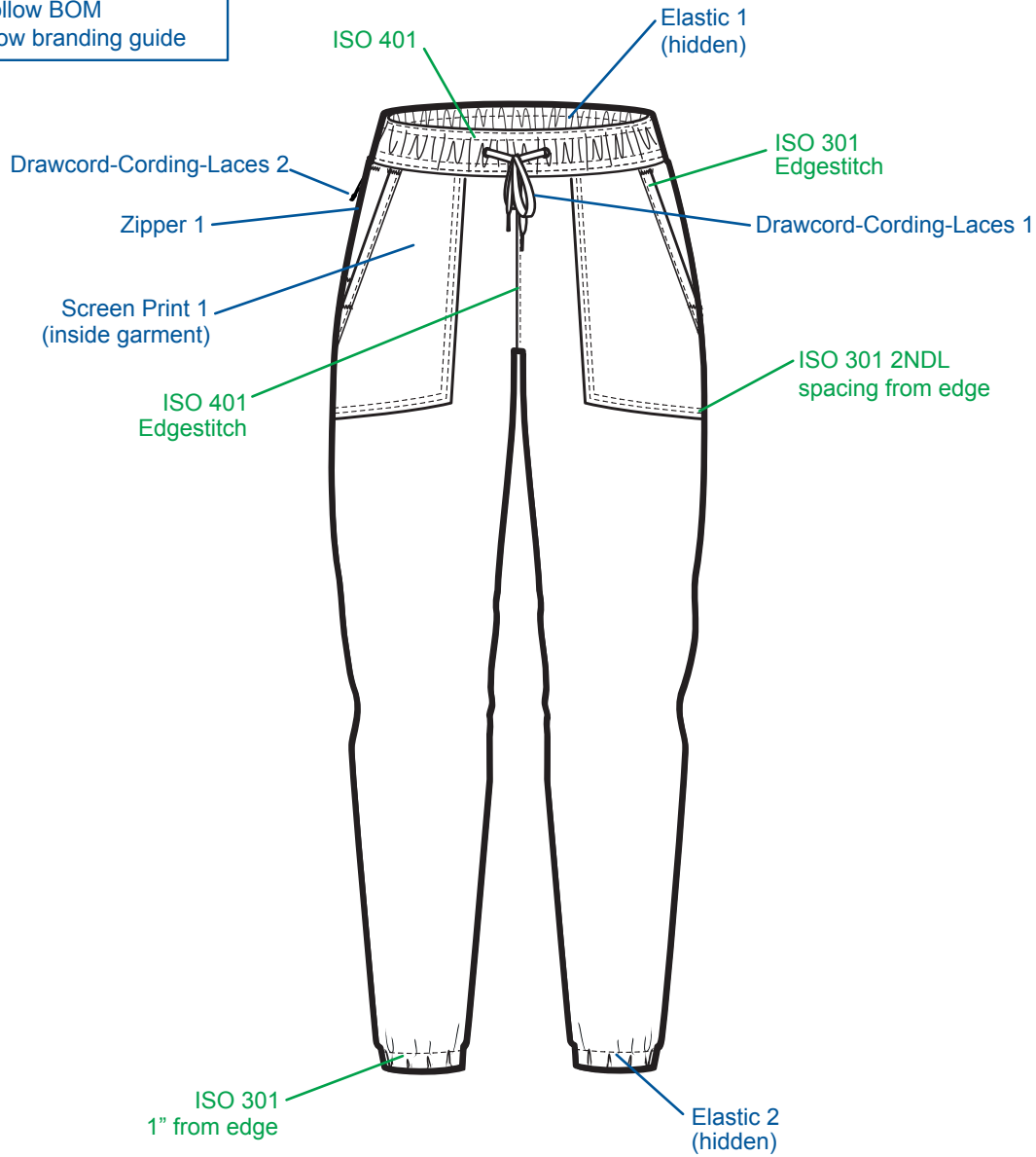


Last Updated: 01.01.23 XX

*All Shell ① unless Indicated

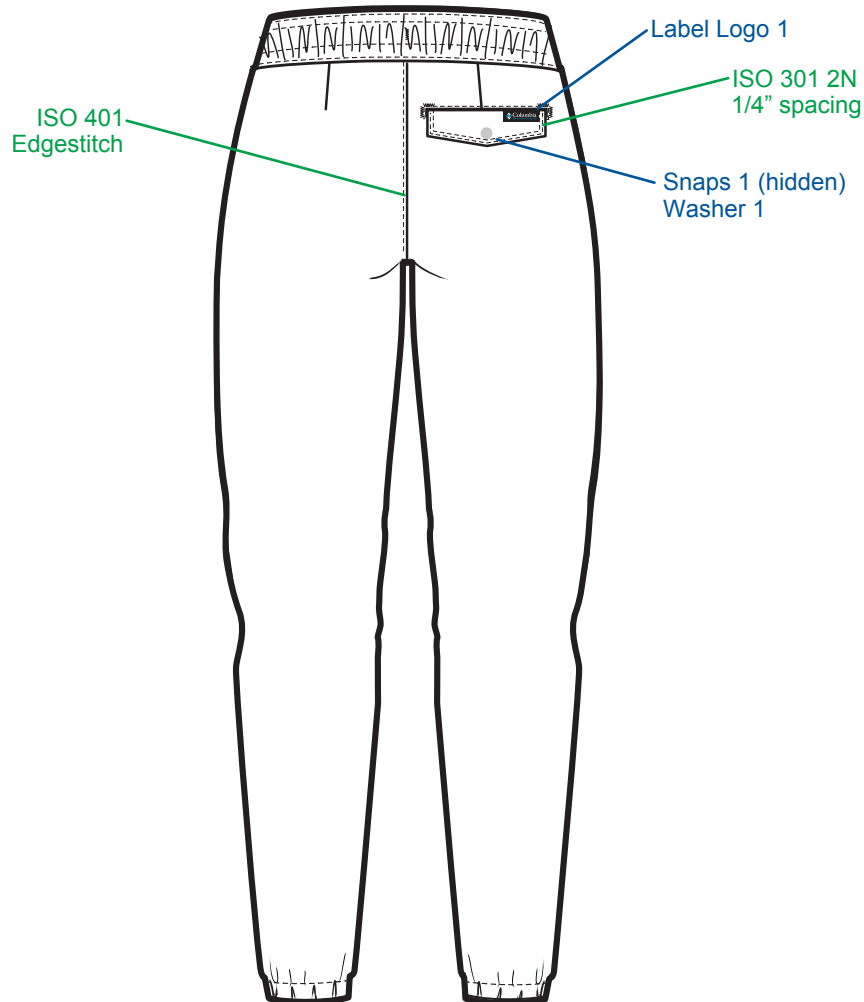
- S1
- S2
- S3
- S4

Lining 1: Pocket bags
 Interfacing 1: as needed
 Thread 1-4: follow BOM
 Label 1-2: follow branding guide



Technical

Line Slot: ROC Ripstop Jogger		State: Production		Season: F25			
Merchandise Division: Sportswear		Merchandise Collection: Outdoor		Product Class: Woven Pant			
Designer: Moona.Page		Developer: jessie.desue		LO Developer: triveni.hebbbar		Sourcing Manager: melissa.gallagher	
Fit Engineer: gpatterson							
Design:	F5WS21357 7	Sample LO:	India	Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
AL9572	2135771	ROC™ Ripstop Jogger	M25L9805	M	XS - XXL	Standard	Color Add



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Hangtag Package Report

Apparel Style: AL9572

Season: F25

Brand: Columbia

Merchandise Category: Sportswear

Merchandiser: sfitzpatrick

Line Slot: ROC Ripstop Jogger

Sort Order: 1.0 Part: 131939 - Columbia ROC No Tech Hangtag
 Instruction: (FOR BOTTOMS W/O BELT LOOPS) Hangtags should be hung with 1" (or 3" if appropriate) straight plastic stringer to left side seam thru waist join seam. Do not damage garment.

COL NUMBER	LINE	DATE	DESCRIPTION
OP1753125	131939	OP1753125_131939_CT_Columbia_ROC_NoTech	



LINE	DATE	DESCRIPTION	CT-2
131939	11-21-24	ROC COVER TAG - NO TECH	

Sort Order: 2.0 Part: 131833 - W ROC Jogger Leg Standard Joker
 Instruction: JOKER (Please place on right back waistband clear of hanger clip)

COL NUMBER	LINE	DATE	DESCRIPTION
OP1753120	131833	OP1753120_131833_JK_W_Columbia_ROC_Jogger Leg_Standard Fit	11-21-24



LINE	DATE	DESCRIPTION	JK-13
131833	11-21-24	ROC JOKER - WOMEN'S JOGGER	

Sort Order: 3.0 Part: 121612 - MSRP/UPC with RFID Specs for MSRP.
 Please refer to VAS specs for any exceptions. MSRP required on all product shipping to the US.
 Instruction:

